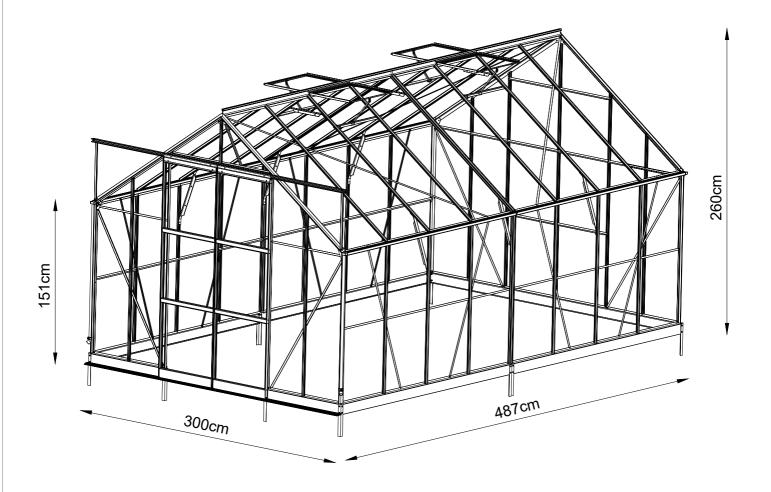
DANCOVER®



Manual for Greenhouse 3x4,87x2,6m

Greenhouse Assembly Instructions



Dimensions (LxWxH): 487x300x260cm

Dear customer,

Congratulations on the purchase of your new Greenhouse.

Please carefully read the following guide before commencing construction.

Warning: Before undertaking any work on your greenhouse take all the necessary time to identify any possible hazards including underground and overhead power lines and underground water pipes etc.

Site Selection.

A sunny, unobstructed, north facing position that is sheltered from strong winds is best to maximize the potential of your greenhouse.

Your greenhouse should be placed on a flat and level surface. There are many foundation options that may suit your requirements. Greenhouses come with Internal mounting options to suit most needs.

Access to water and/or electricity should be considered at an early stage and before solid foundations are laid. It is advisable to have enough access around your new greenhouse for both Installation and maintenance.

Setting out.

Securing directly to the soll.

Assemble the aluminium frame and position (unglazed) onto proposed site prior to digging your post holes, This will allow you to locate and to mark the exact position of post holes for anchoring.

Once you have marked your anchor positions move the glasshouse frame to allow the holes to be drilled/dug.A minimum hola depth of 600mm and dlamater of 200mm is recommended.

Once the anchor pegs have been attached to the base and corner brackets you can lift the greenhouse above holes and lower to ground level.

Once you are satisfled with the final position and you have ensured the frame is square, level and plumb concrete can be poured into anchor holes.

If preferred all holes can be dug using the Internal measurements of the base as a gulde. This is a more simple method although It is less exacting.

Securing to a solld base.

Use the base plan supplied in the following instruction manual as a guide to build your solid base whether it be a tmber, block or brick nib wall ora

Fixings are located Internally and are located approximately 55mm Inside of the 43mm aluminlum base. (To sit and fix on a wall would require a minimum width of 100mm).

Glazing.

Once the aluminium frame is completed and in position glazing can commence,

Although all glass is toughened safety glass It should always be treated as dangerous and with caution.

Make sure the frame Is free from debris before commencing,

Beware of wind at all times,

If resting panels during construction a leaning position is recommended over lying flat.

Start with the roof panels and work from one end to the other.

To Insert the roof panels lean against the guttering and slid up between the glazing bars until they reach the ridge and drop into place

Glaze the walls by leaning panels between the vertical glazing bars, push up and into the rebate located on the underside of the guttering.

Make sure the bottom of the glass panel is sitting securely on the top of the base.

The panel will look square and plumb and be secured by the groove at the bottom and by the rebate at the top, Insert the rubbers by using your thumb to push and your Index finger to guide you.

All rubbers are made longer than required and are to be trimmed when finished,

If the rubber extrusion seems dry use soapy water to assist when fitting Into the glazing bar.

The seals should look flat and straight when complete.

Leave rubbers for an hour or two before cutting to required length as they may stretch then retract when Inserting. Do not cut rubbers until you have Inserted all of them.

During the installation process, you need to use silicone to achieve better waterproof effect in the gap in the aluminum alloy sink.

Please contact your provider if you require further guidance.

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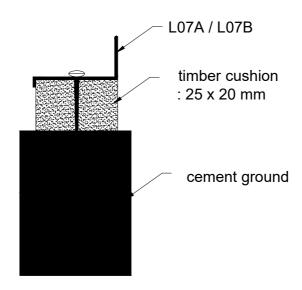
Base assembly

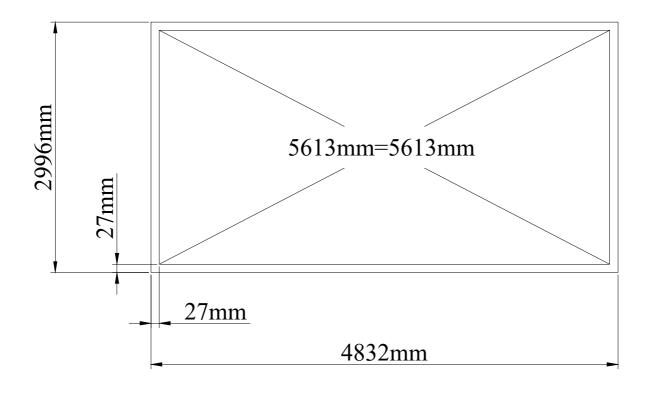
It is critical that the greenhouse base is perfectly squared so as the diagonal measurements are the same ,

The greenhouse also needs to be consistently level across the front and back . You can have fall from front to back , however it must be the fall on both sides ,

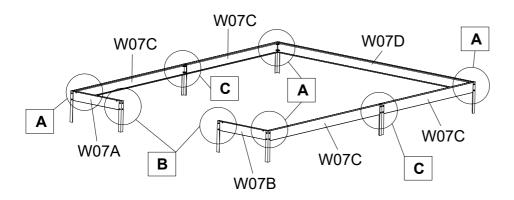
Anchoring the greenhouse into the ground is critical.

We recommend using masonry anchors if you have a slab , in which case you would cut the anchor legs off . Alternatively the anchor legs can be concreted into the ground (min footing 300mm dia , and 400mm deep). This is often best done at the end , weather permitting . Always secure lhe structure temporarlly ouring construction .



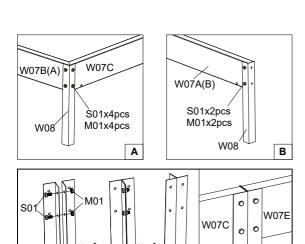


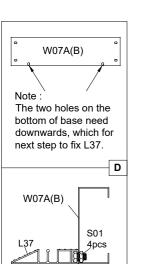
Base installation ground

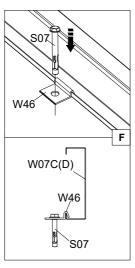


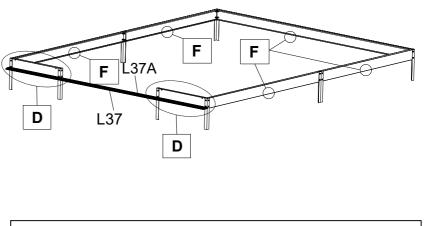
Note:

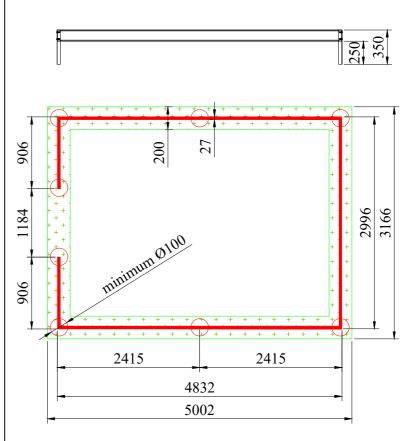
Please tear off protective film on surface of W08 and W07A(B / C / D) before assemble base .



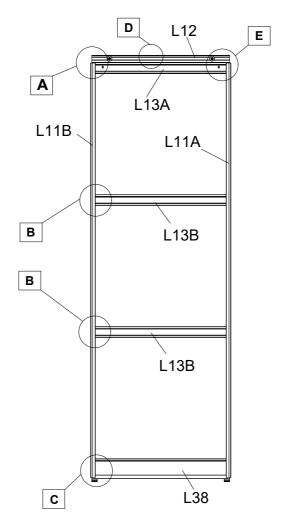


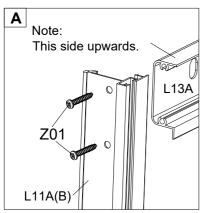


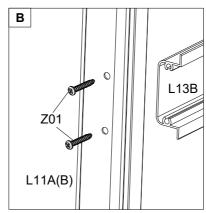


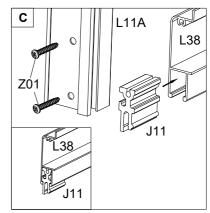


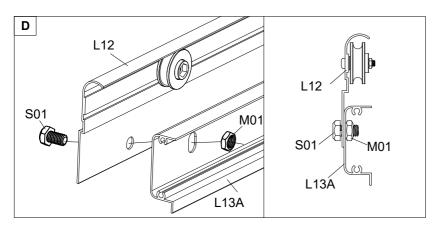
Left Door Assembly

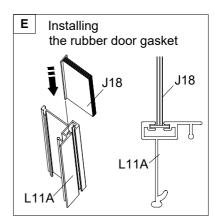




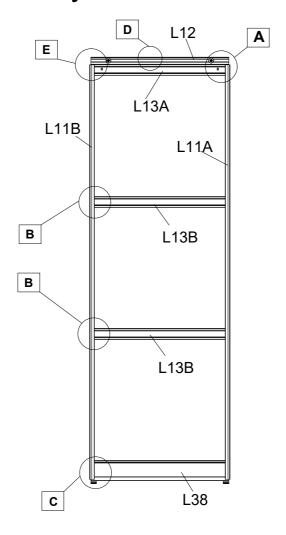


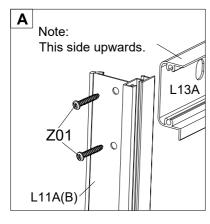


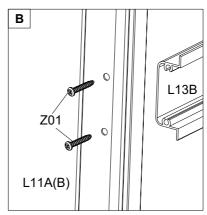


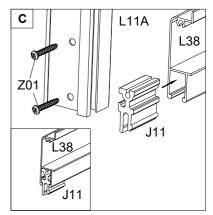


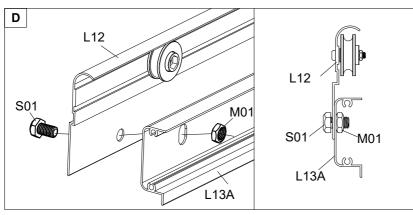
Right Door Assembly

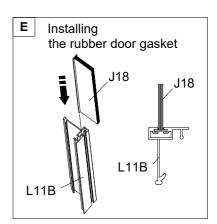




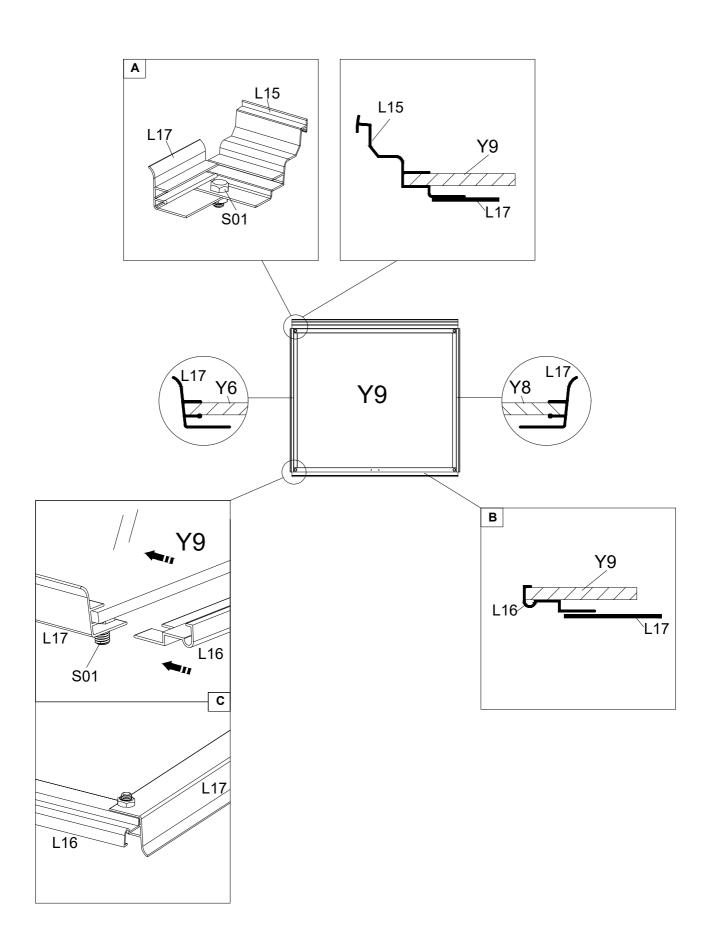




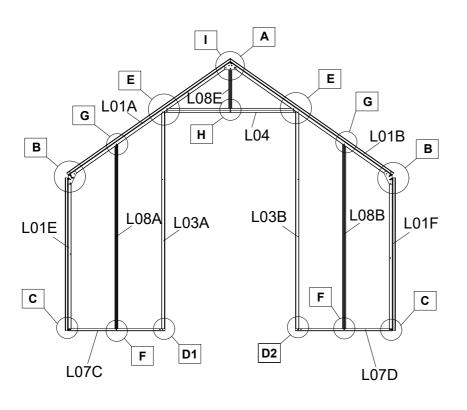


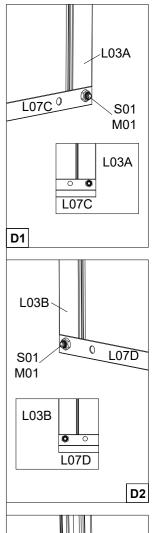


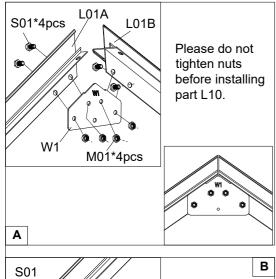
Window Assembly

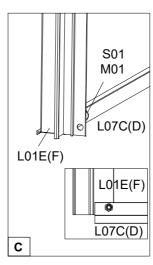


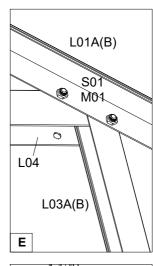
Front Frame Assembly

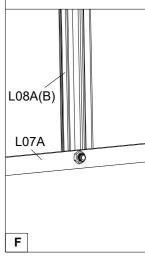


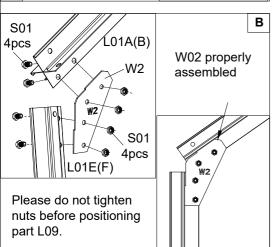


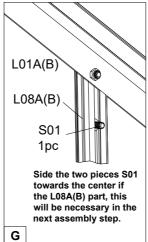


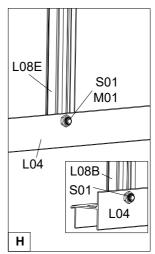


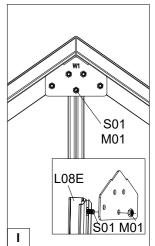




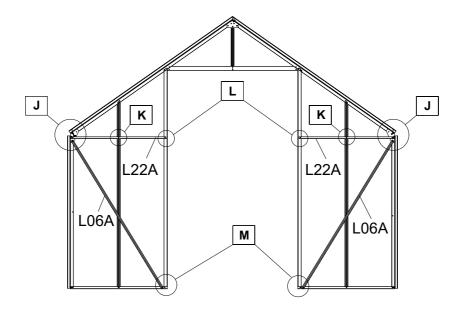


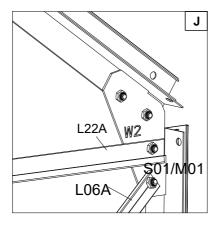


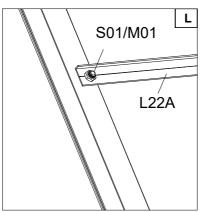


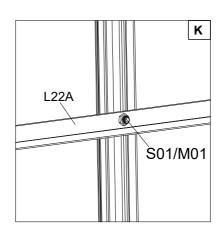


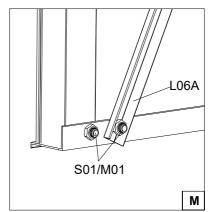
Front Frame Assembly



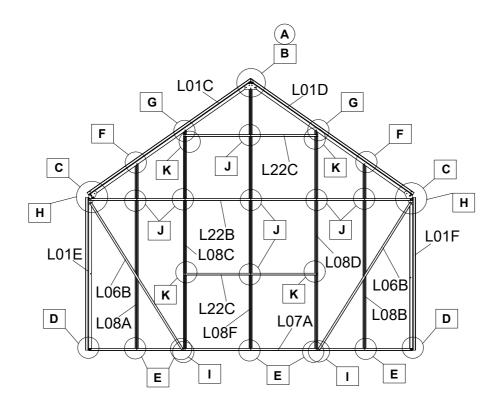


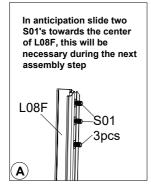


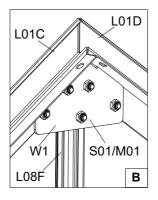


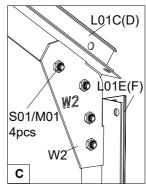


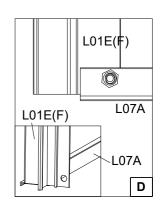
Back Frame Assembly

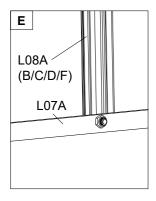


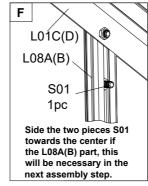


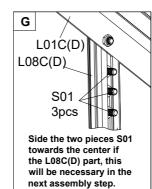


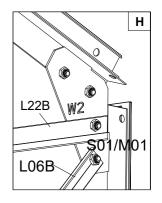


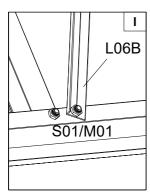


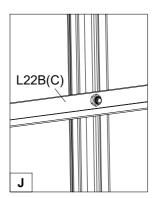


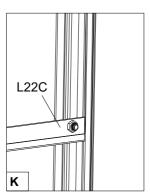




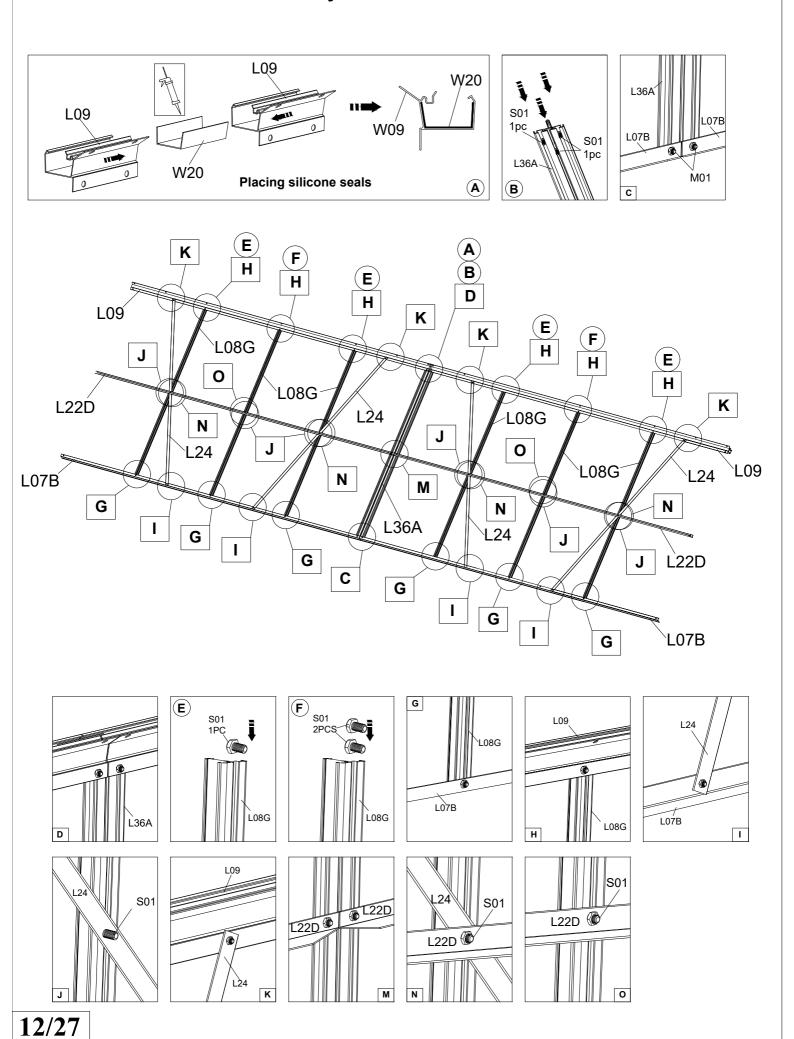


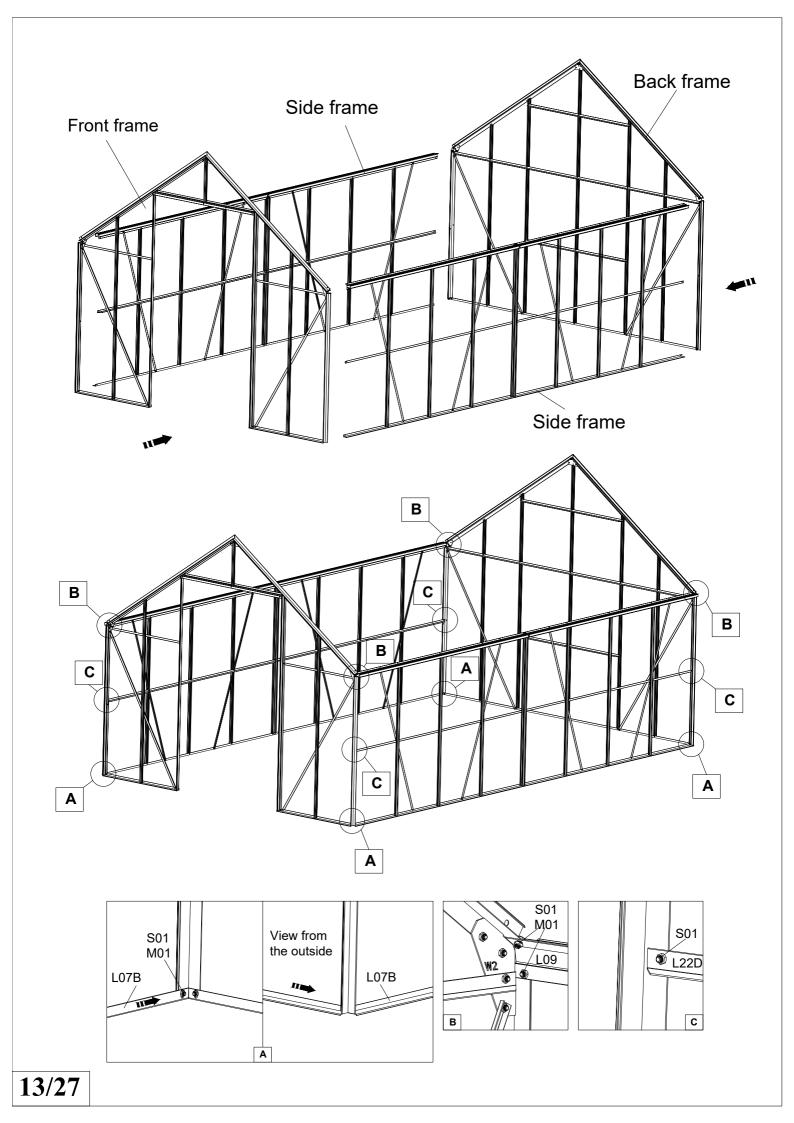


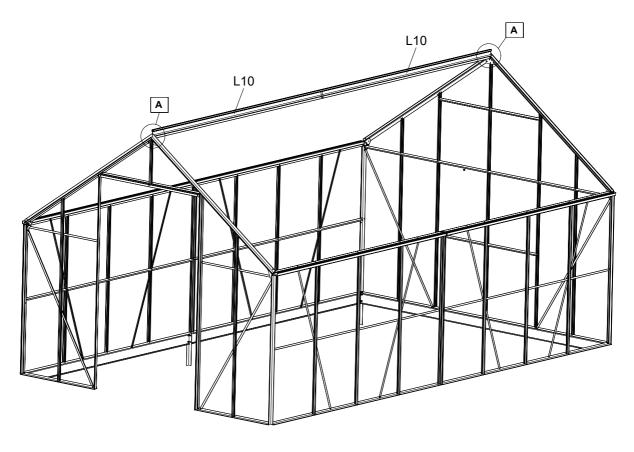


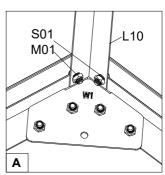


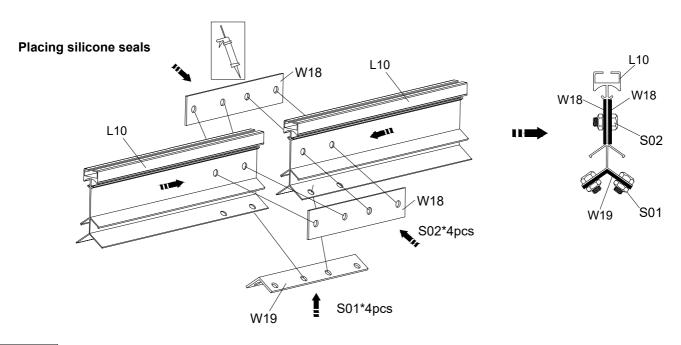
Side Frame Assembly

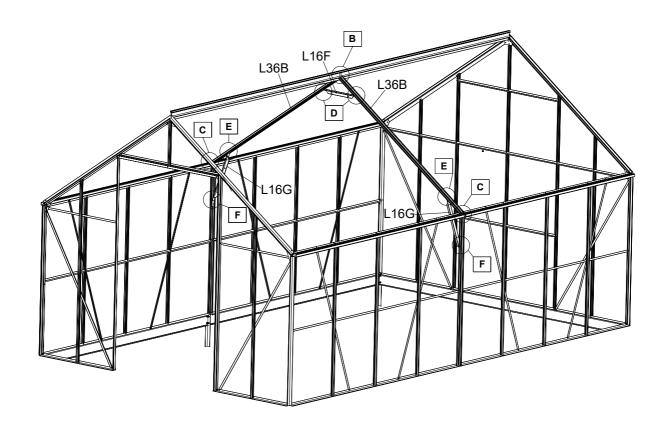




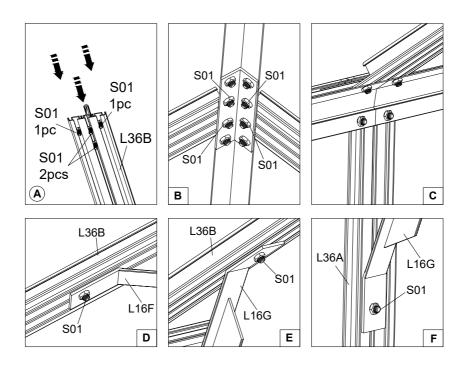


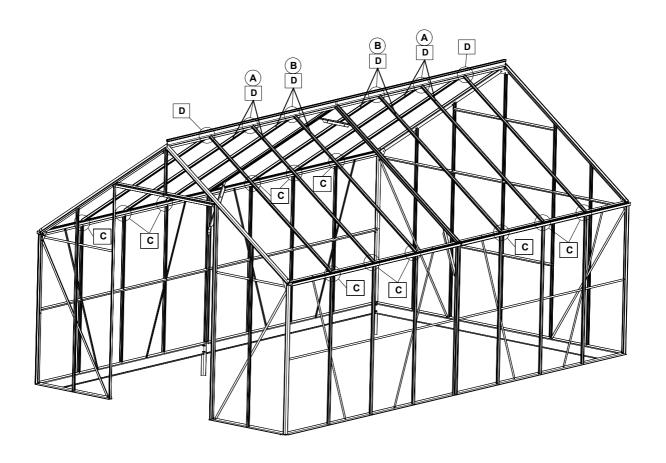






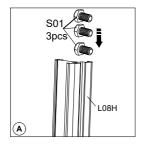
Note: Remember to slide 2 additional S01 bolts in the groove center of profile L36B is used to fix the reinforcing bracing L16F and L16G.

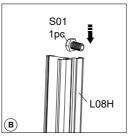


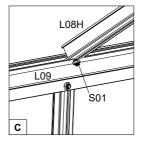


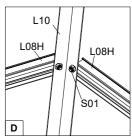
Note Diagram A: Slide 3 additional S01 bolts between 2 bolts into profile L08H, so that they can be used to fix the supporting profile roof L18 and reinforcement bracing L16F and L16G.

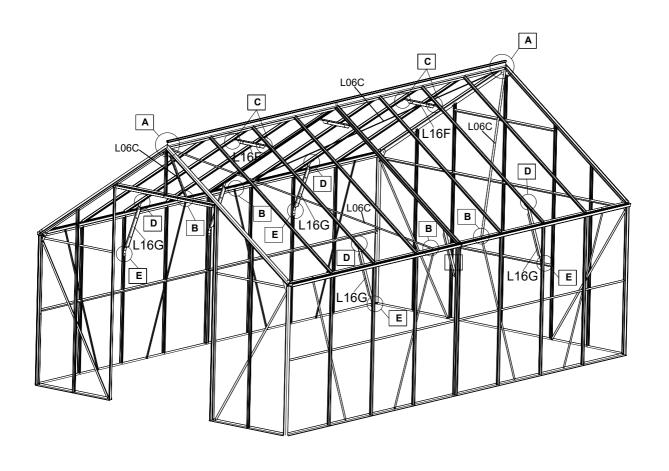
Note Diagram B: Slide an additional bolt out of 2 bolts into L08H, so that it can be used to fix the supporting profile roof L18.

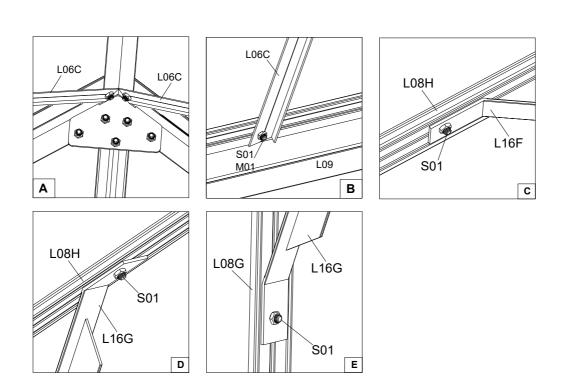


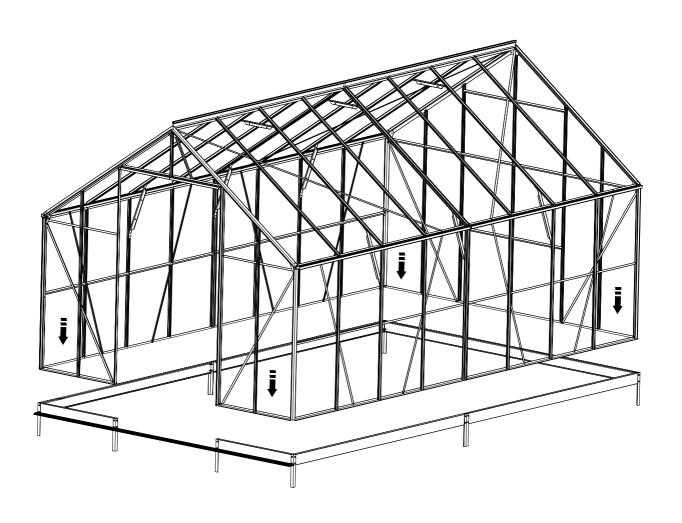


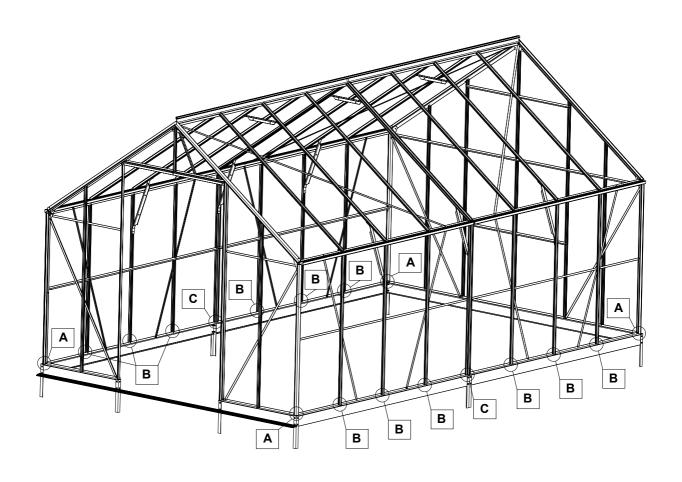


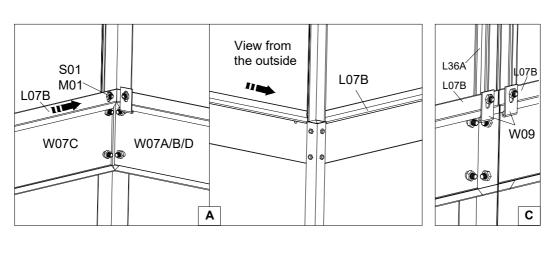


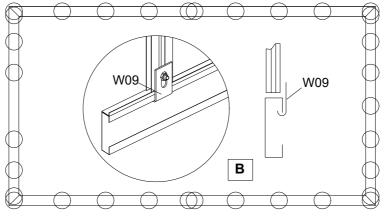




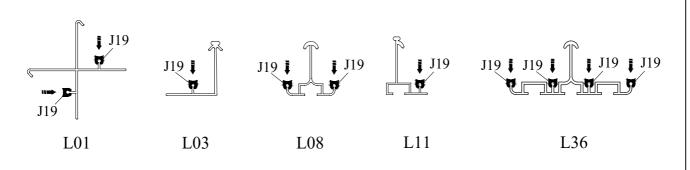


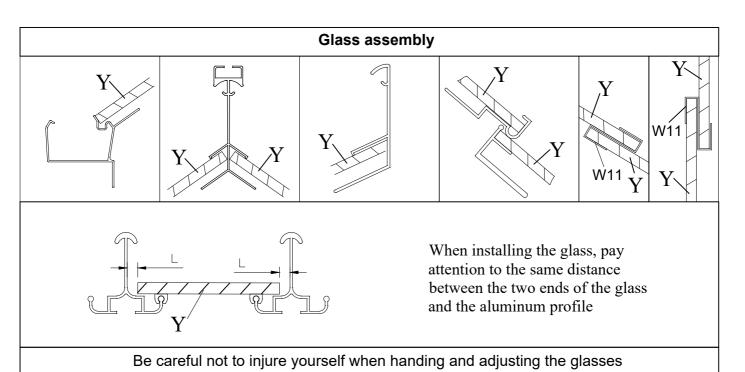


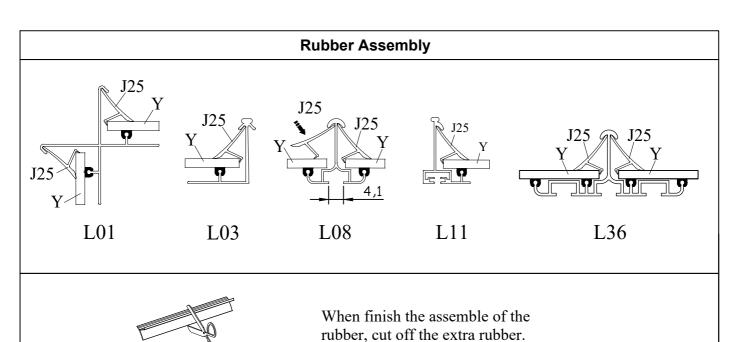


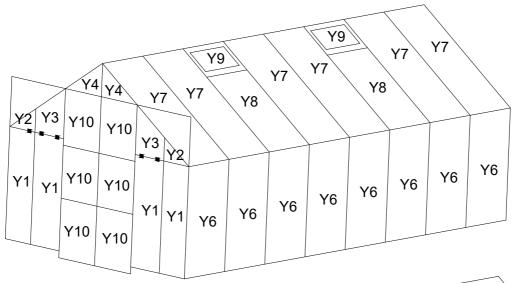


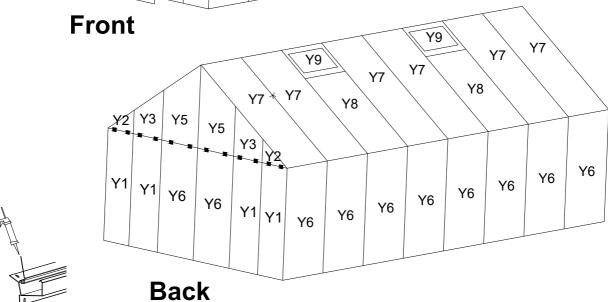
Installation of J19 rubber











Use silicone in the gap of the aluminum to achieve better waterproof effect.



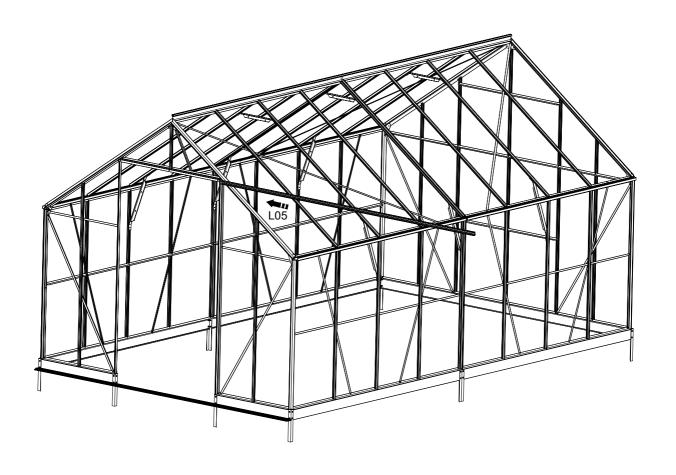
Parts	N°	mm	Qty
	Y1	428x1386	8
	Y2	428x338x37	4
	Y3	428x645x345	4
	Y4	595x428x12	2
	Y5	587x1063x651	2

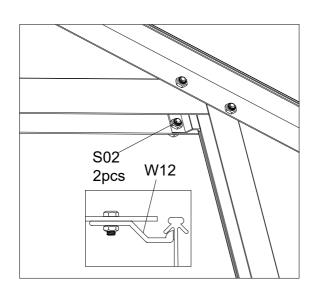
Parts	N°	mm	Qty
	Y6	587x1386	18
	Y7	587x1802	12
	Y8	587x1317	4
	Y9	584x497	4
	Y10	592x614	6

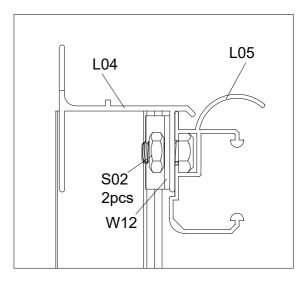
J25	1388mm	II =	Y1
J25	1388mm	n =>	Y6
J25	1815mm	11=	Y7

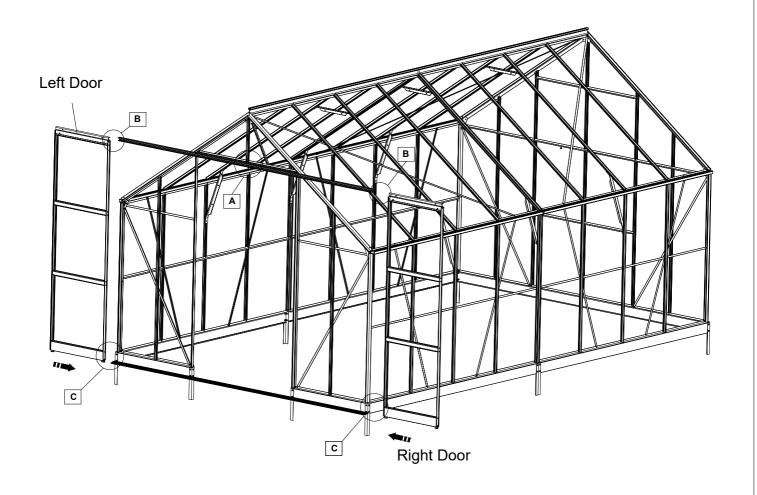


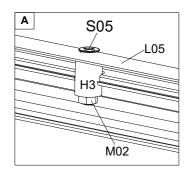
The rubber for other glass panels except Y1, Y6 and Y7 need to use 1/2 pcs of J25 cut and spliced together.

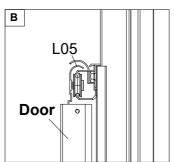


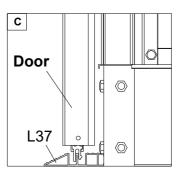


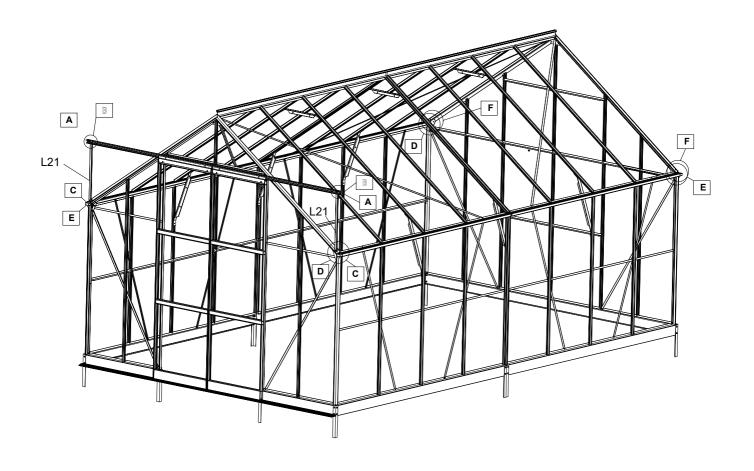


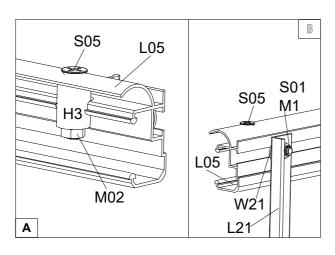


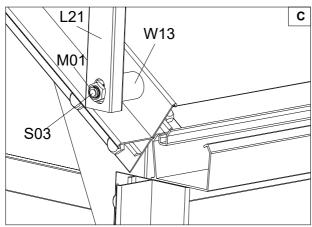


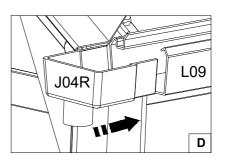


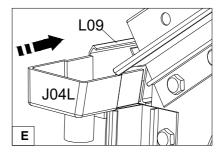


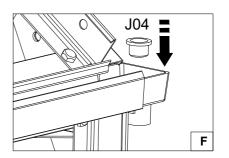


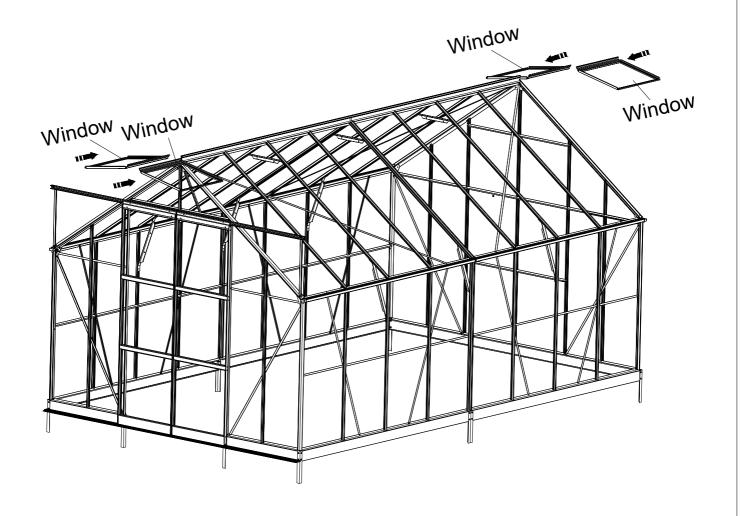


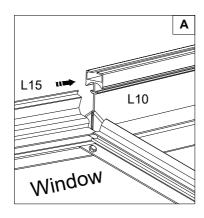


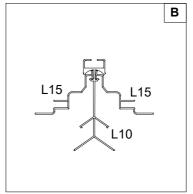


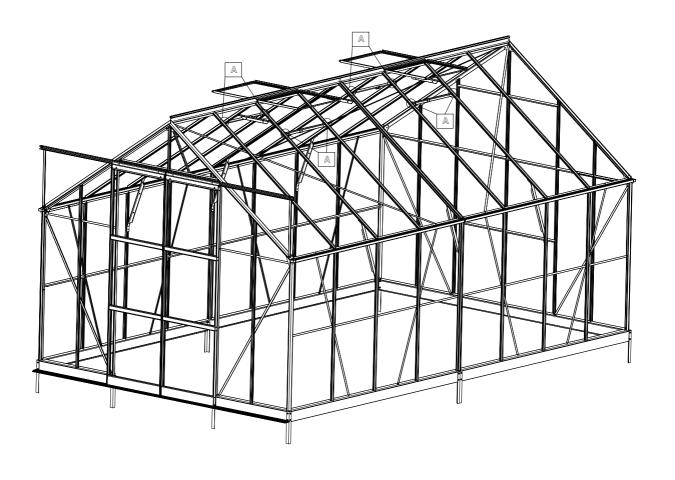


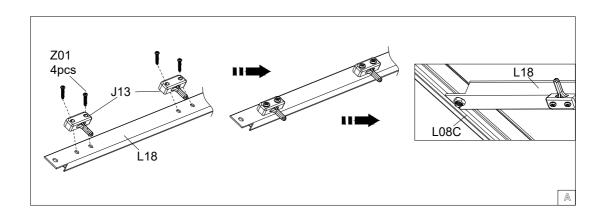


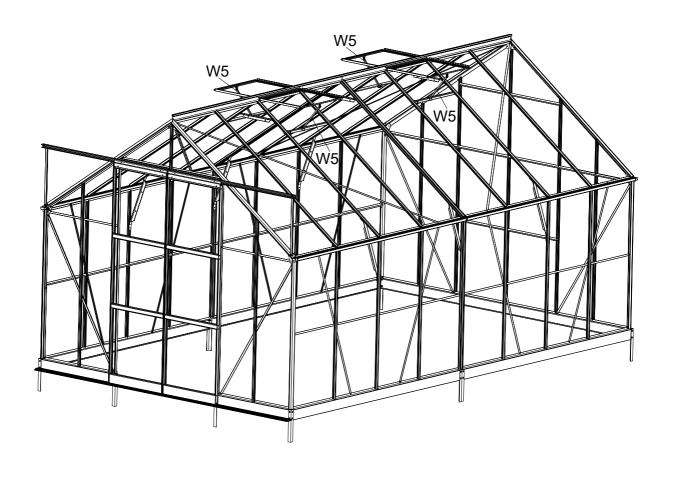


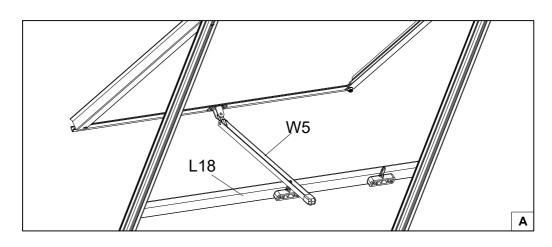


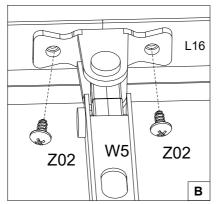


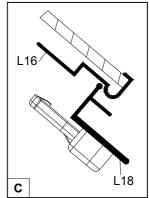


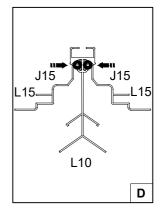




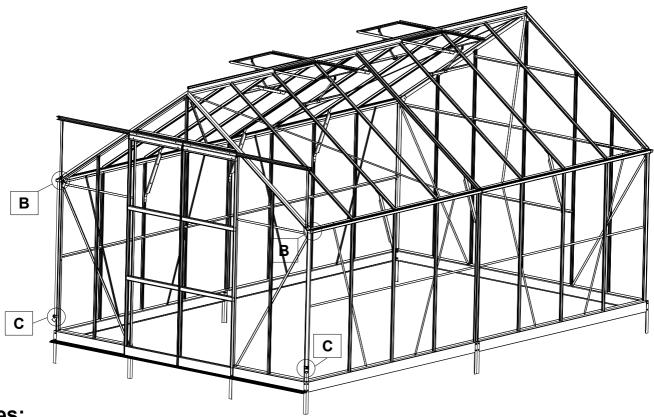








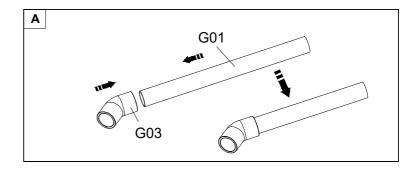
Downpipe Set Assembly Instruction

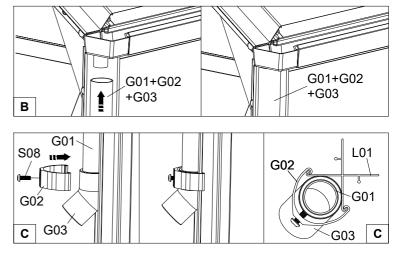


Notes:

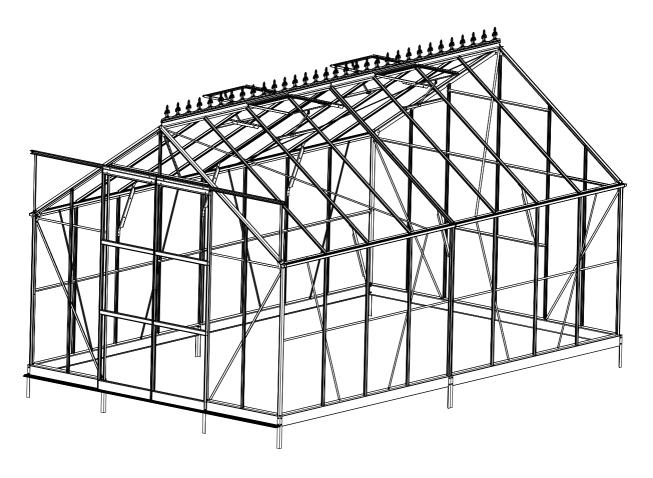
- 1. If customer only need downpipes on front or back of the greenhouse, they can use J04 plug to stop gutter hole in the other end.
- 2. Customer can cut the pipes by themselves according to different greenhouse eave height.

PART	#	mm	Qty.
	G01	1200	2
	G02	44*33*20	2
60	G03	1'	2
()	S08	M4*12	2



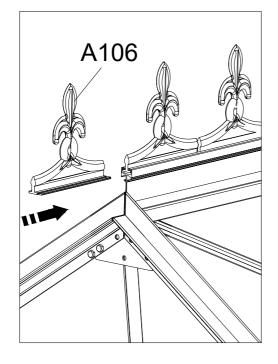


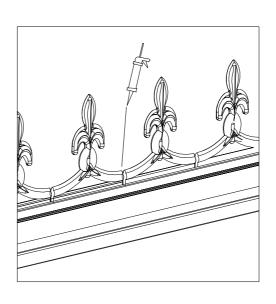
Cresting Assembly Instruction



PART	N°	Qty.
	A106	33

Sliding each cresting A106 into slot of ridge frame, please put silicon sealant on each of them to connect as a whole part.





DANCOVER



Contact information

Austria



Belgium



Croatia



Denmark



Estonia



Finland



France



Germany



Ireland



Italy



Latvia



Lithuania



Nederland



Norway



Poland



Portugal



Spain



Sweden



Switzerland



UK

