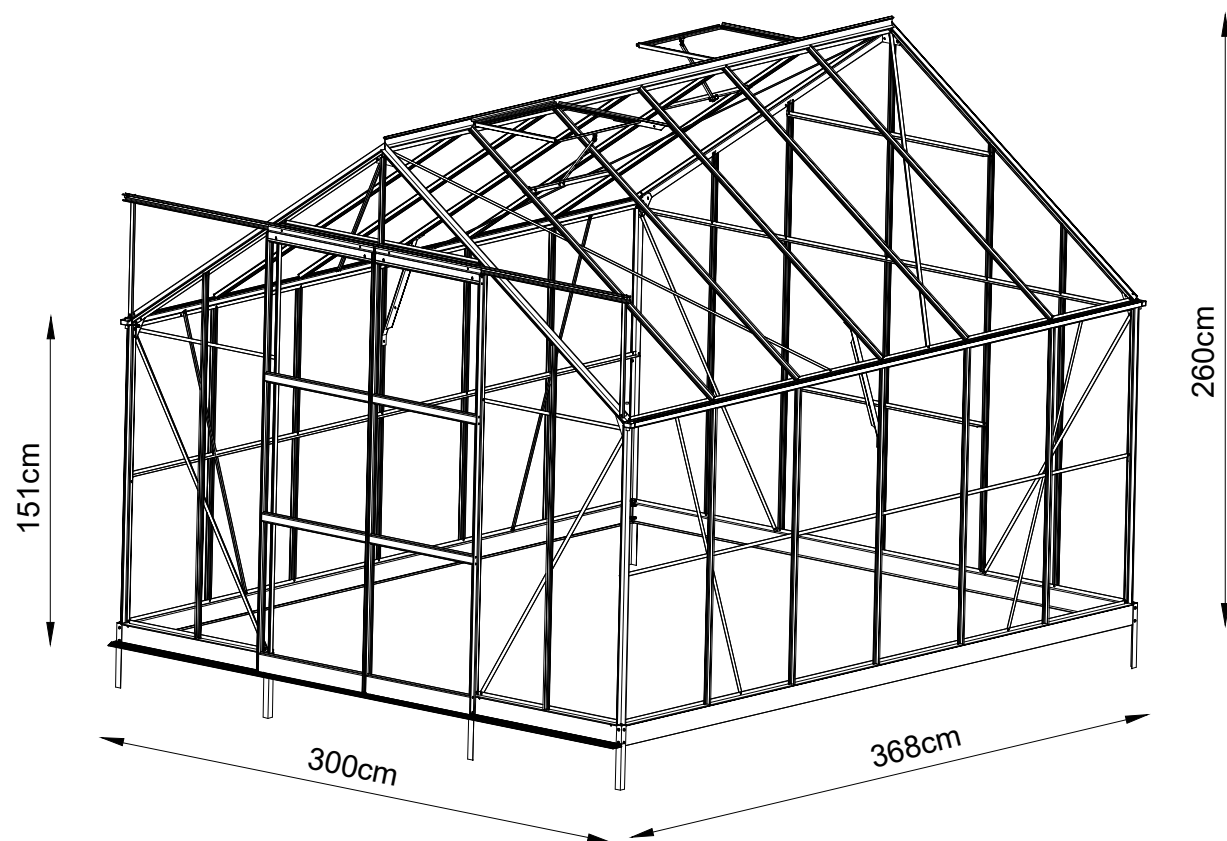


DANCOVER[®]

.com

Manual
for
Greenhouse
3x3,68x2,6m

Greenhouse Assembly Instructions



Dimensions (LxWxH) : 368x300x260cm

Dear customer,

Congratulations on the purchase of your new Greenhouse.

Please carefully read the following guide before commencing construction.

Warning: *Before undertaking any work on your greenhouse take all the necessary time to identify any possible hazards including underground and overhead power lines and underground water pipes etc.*

Site Selection.

A sunny, unobstructed, north facing position that is sheltered from strong winds is best to maximize the potential of your greenhouse.

Your greenhouse should be placed on a flat and level surface. There are many foundation options that may suit your requirements. Greenhouses come with Internal mounting options to suit most needs.

Access to water and/or electricity should be considered at an early stage and before solid foundations are laid. It is advisable to have enough access around your new greenhouse for both Installation and maintenance.

Setting out.

Securing directly to the soil.

Assemble the aluminium frame and position (unglazed) onto proposed site prior to digging your post holes, This will allow you to locate and to mark the exact position of post holes for anchoring.

Once you have marked your anchor positions move the glasshouse frame to allow the holes to be drilled/dug. A minimum hole depth of 600mm and diameter of 200mm is recommended.

Once the anchor pegs have been attached to the base and corner brackets you can lift the greenhouse above holes and lower to ground level.

Once you are satisfied with the final position and you have ensured the frame is square, level and plumb concrete can be poured into anchor holes.

If preferred all holes can be dug using the internal measurements of the base as a guide. This is a more simple method although it is less exacting.

Securing to a solid base.

Use the base plan supplied in the following instruction manual as a guide to build your solid base whether it be a timber, block or brick nib wall or

Fixings are located internally and are located approximately 55mm inside of the 43mm aluminium base. (To sit and fix on a wall would require a minimum width of 100mm).

Glazing.

Once the aluminium frame is completed and in position glazing can commence,

Although all glass is toughened safety glass it should always be treated as dangerous and with caution.

Make sure the frame is free from debris before commencing,

Beware of wind at all times,

If resting panels during construction a leaning position is recommended over lying flat.

Start with the roof panels and work from one end to the other.

To insert the roof panels lean against the guttering and slide up between the glazing bars until they reach the ridge and drop into place

Glaze the walls by leaning panels between the vertical glazing bars, push up and into the rebate located on the underside of the guttering.

Make sure the bottom of the glass panel is sitting securely on the top of the base.

The panel will look square and plumb and be secured by the groove at the bottom and by the rebate at the top,

Insert the rubbers by using your thumb to push and your index finger to guide you.

All rubbers are made longer than required and are to be trimmed when finished,

If the rubber extrusion seems dry use soapy water to assist when fitting into the glazing bar.

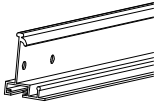
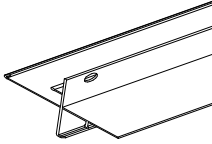

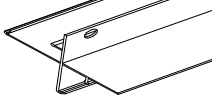
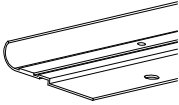

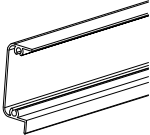

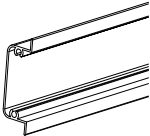
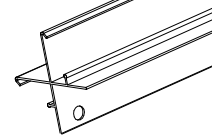

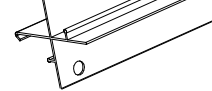
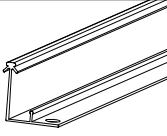
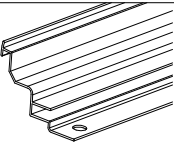


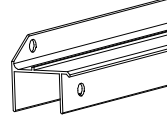

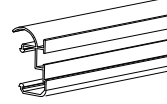
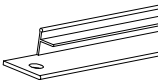

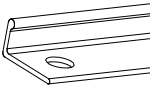

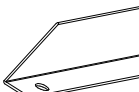

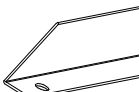
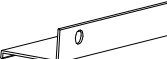
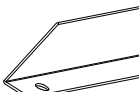

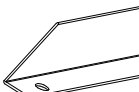
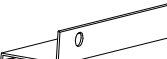
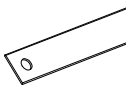
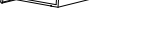

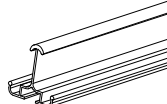
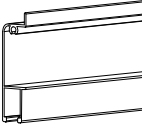







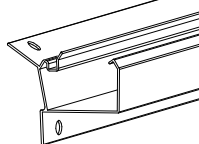
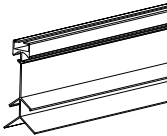
The seals should look flat and straight when complete.






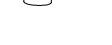



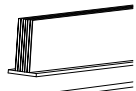







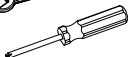
Leave rubbers for an hour or two before cutting to required length as they may stretch then retract when inserting.

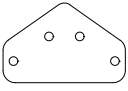
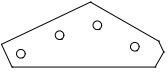
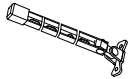


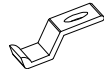
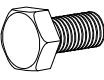
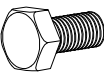
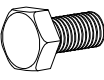
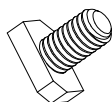





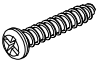







Do not cut rubbers until you have inserted all of them.

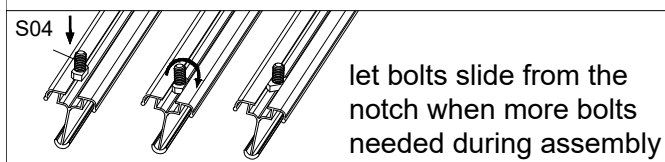
During the installation process, you need to use silicone to achieve better waterproof effect in the gap in the aluminum alloy sink.

Please contact your provider if you require further guidance.

| PART | # | mm | Qty. | PART | # | mm | Qty. |
|---|------|------|------|--|------|------|------|
|  | L11A | 2042 | 2 |  | L01A | 1815 | 1 |
|  | L11B | 2042 | 2 |  | L01B | 1815 | 1 |
|  | L12 | 600 | 2 |  | L01C | 1815 | 1 |
|  | L13A | 600 | 2 |  | L01D | 1815 | 1 |
|  | L13B | 600 | 4 |  | L01E | 1388 | 2 |
|  | L16F | 600 | 1 |  | L01F | 1388 | 2 |
| | L16G | 600 | 2 |  | L03A | 2003 | 1 |
|  | L15 | 582 | 2 |  | L03B | 2003 | 1 |
|  | L16 | 582 | 2 |  | L04 | 1193 | 1 |
|  | L17 | 470 | 4 |  | L05 | 3000 | 1 |
|  | L18 | 617 | 2 |  | L06A | 1576 | 2 |
|  | L21 | 570 | 2 |  | L06B | 1587 | 2 |
|  | L22A | 862 | 2 |  | L06C | 2292 | 4 |
|  | L22B | 2932 | 1 |  | L07A | 2943 | 1 |
|  | L22C | 1219 | 2 |  | L07B | 3585 | 2 |
|  | L22D | 3585 | 2 |  | L07C | 878 | 1 |
|  | L24 | 1477 | 4 |  | L07D | 878 | 1 |
|  | L37 | 2996 | 1 |  | L08A | 1710 | 2 |
|  | L38 | 600 | 2 |  | L08B | 1710 | 2 |
| | | | |  | L08C | 2017 | 1 |
| | | | |  | L08D | 2017 | 1 |
| | | | |  | L08E | 404 | 1 |
| | | | |  | L08F | 2407 | 1 |
| | | | |  | L08G | 1388 | 10 |
| | | | |  | L08H | 1792 | 10 |
| | | | |  | L09 | 3585 | 2 |
| | | | |  | L10 | 3585 | 1 |

| PART | # | mm | Qty. |
|---|------|--------------|----------|
|  | H3 | | 3 |
|  | J04 | | 2 |
|  | W46 | | 3 |
|  | W21 | φ12*φ6*1.5 | 2 |
|  | J04L | | 2 |
|  | J04R | | 2 |
|  | J15 | Ø6.5*20 | 4 |
|  | J11 | | 4 |
|  | J13 | | 4 |
|  | J18 | 2.04M | 2 |
|  | J19 | 165M | 1 |
|  | J25 | 1388 1815 | 28 56 |
|  | G01 | 1200 | 2 |
|  | G02 | 44*33*20 | 2 |
|  | G03 | 1' | 2 |
|  | A106 | | 25 |
|  | T01 | | 1 |
|  | T02 | | 1 |

| PART | # | mm | Qty. |
|--|------|--------|------|
|  | W1 | | 2 |
|  | W2 | | 4 |
|  | W5 | | 2 |
|  | W11 | | 20 |
|  | W13 | Ø12*28 | 2 |
|  | W12 | | 2 |
|  | S01 | M6*10 | 190 |
|  | S02 | M6*16 | 7 |
|  | S03 | M6*40 | 2 |
|  | S04 | M6*14 | 10 |
|  | S05 | M5*25 | 3 |
|  | S07 | M6*60 | 3 |
|  | S08 | M4*12 | 2 |
|  | M01 | M6 | 204 |
|  | M02 | M5 | 3 |
|  | Z01 | Ø4*16 | 40 |
|  | Z02 | Ø4*10 | 4 |
|  | W07A | 906 | 1 |
|  | W07B | 906 | 1 |
|  | W07C | 3038 | 2 |
|  | W07D | 2996 | 1 |
|  | W08 | 350 | 6 |
|  | W09 | | 21 |



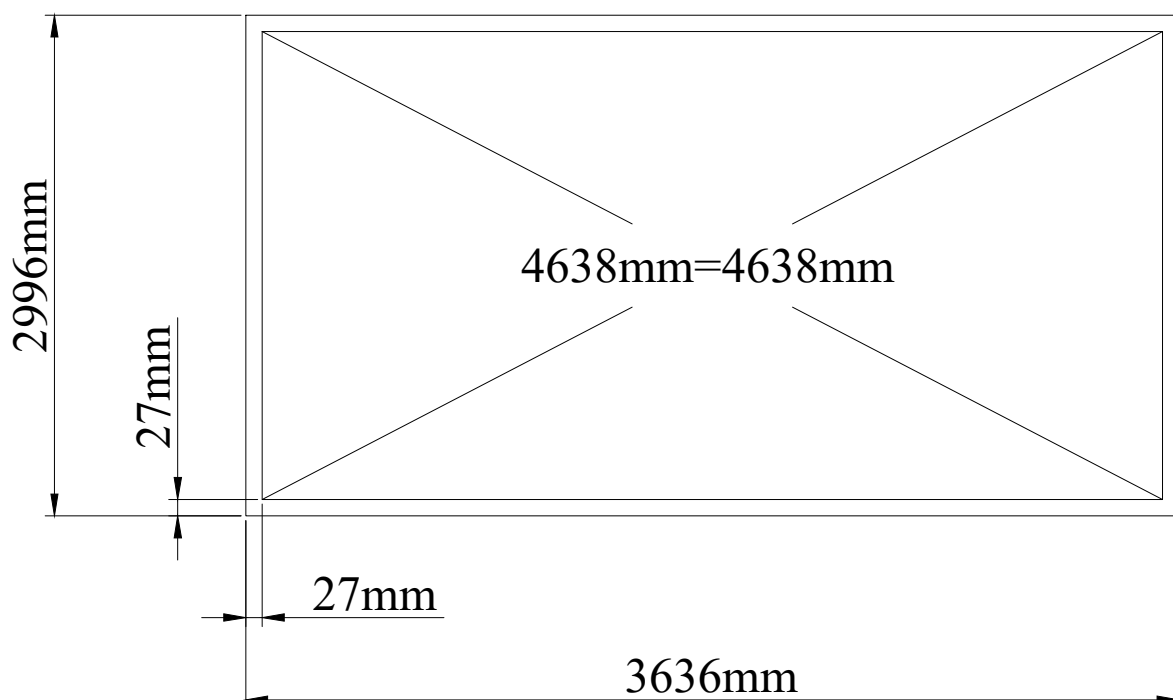
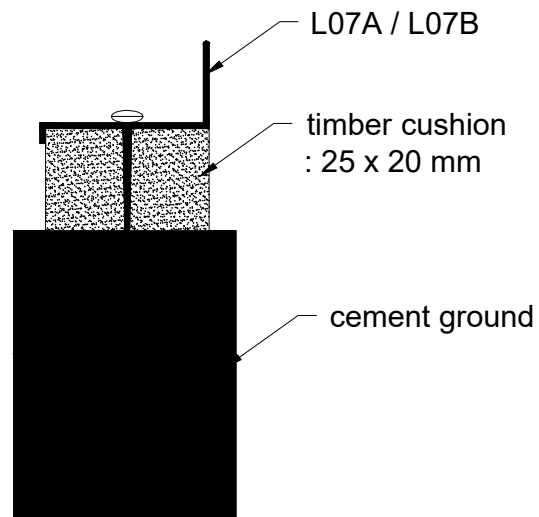
Base assembly

It is critical that the greenhouse base is perfectly squared so as the diagonal measurements are the same ,

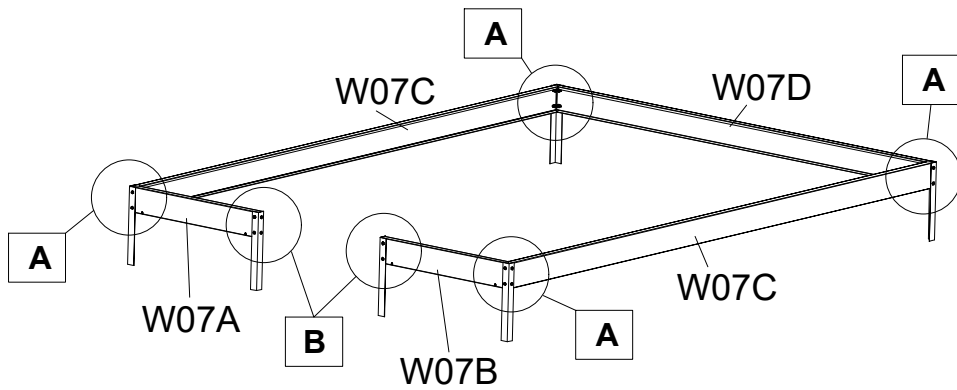
The greenhouse also needs to be consistently level across the front and back . You can have fall from front to back , however it must be the fall on both sides ,

Anchoring the greenhouse into the ground is critical.

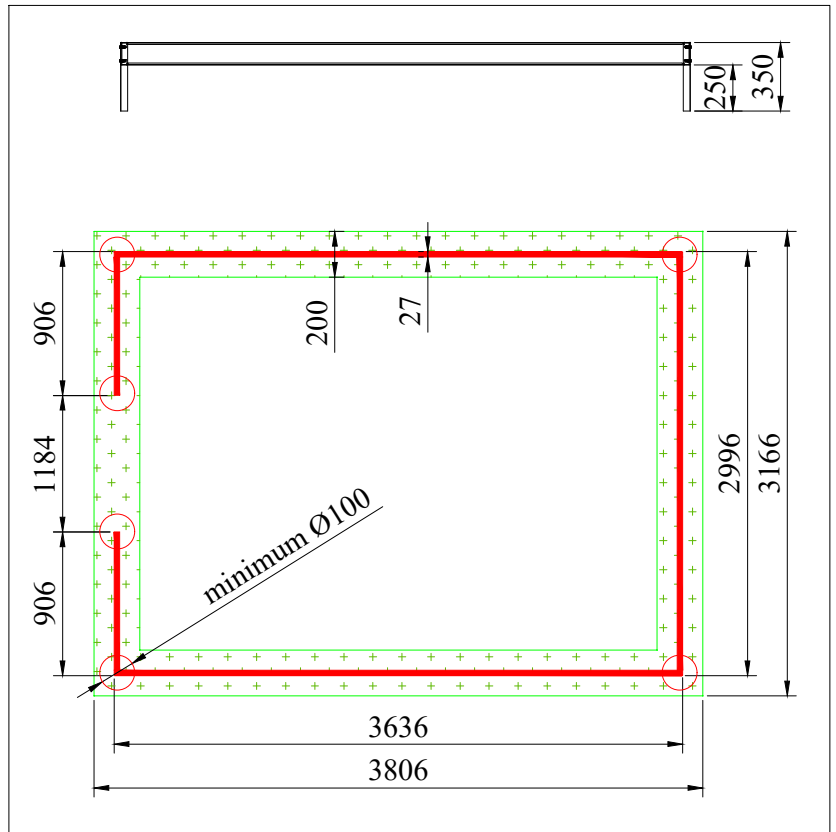
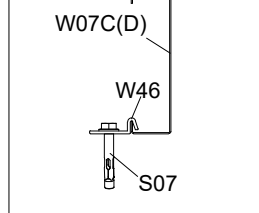
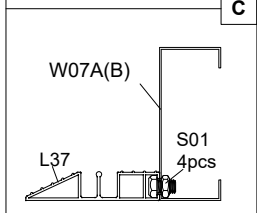
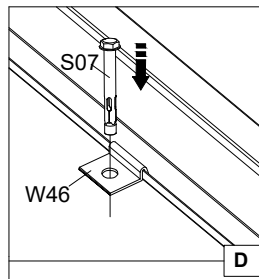
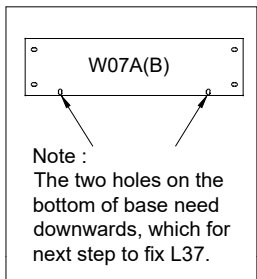
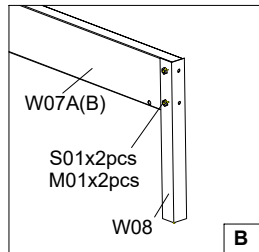
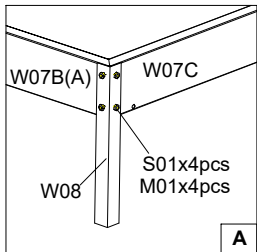
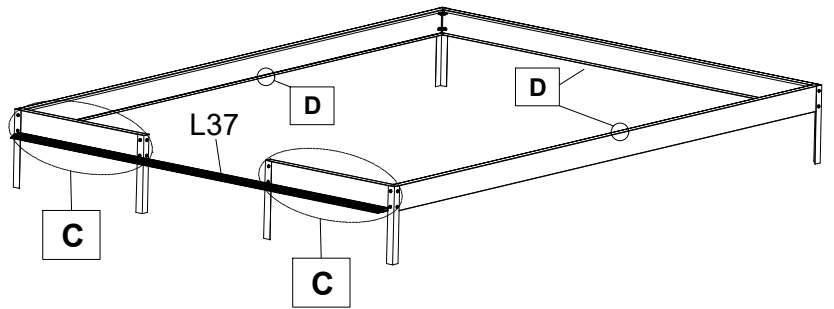
We recommend using masonry anchors if you have a slab , in which case you would cut the anchor legs off . Alternatively the anchor legs can be concreted into the ground (min footing 300mm dia , and 400mm deep). This is often best done at the end , weather permitting . Always secure the structure temporarily during construction .



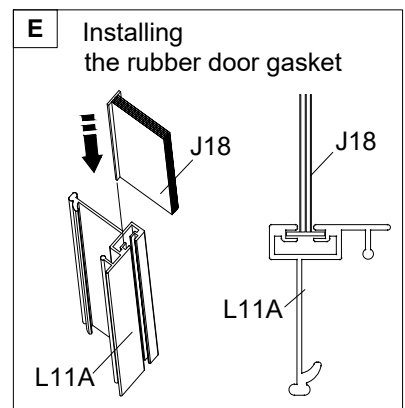
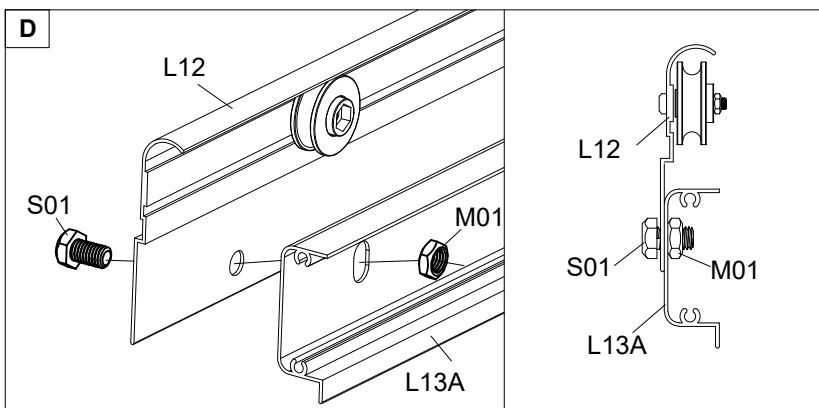
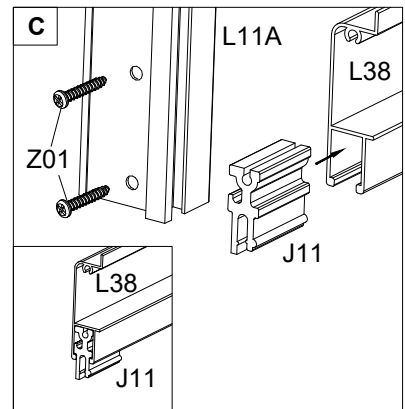
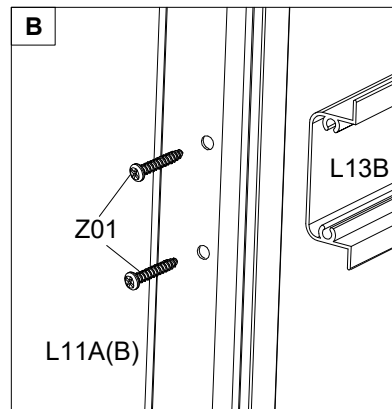
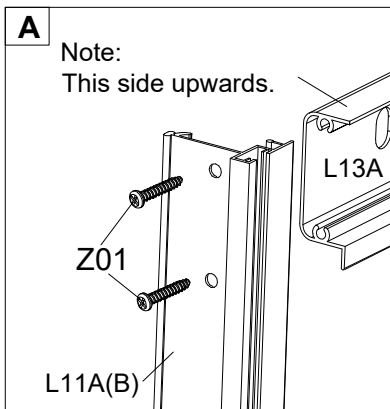
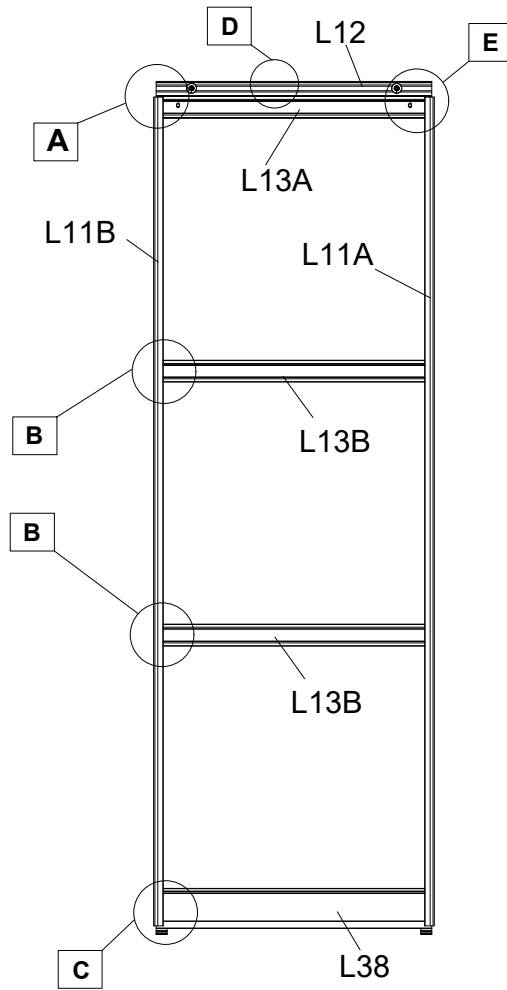
Base installation ground



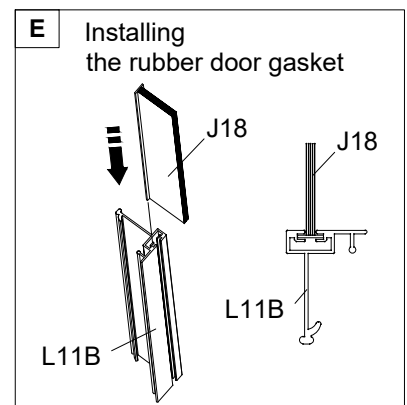
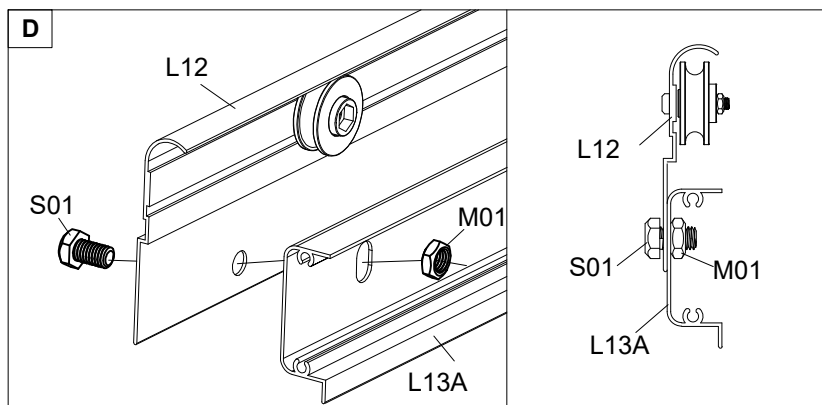
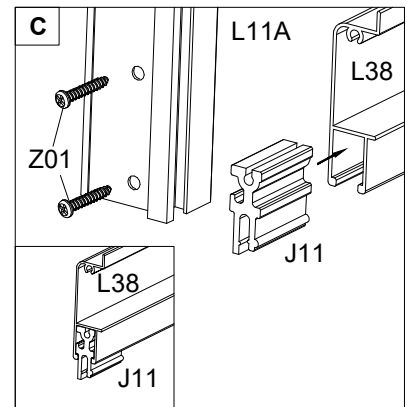
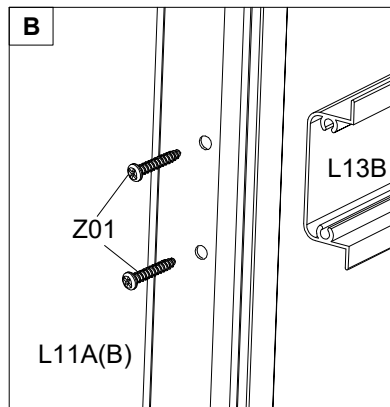
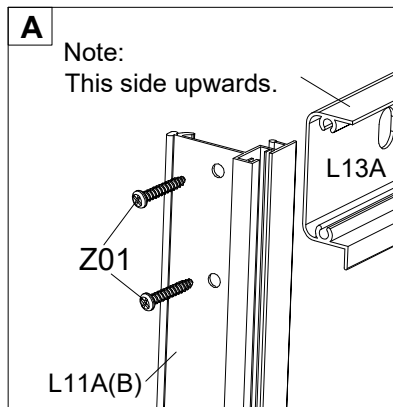
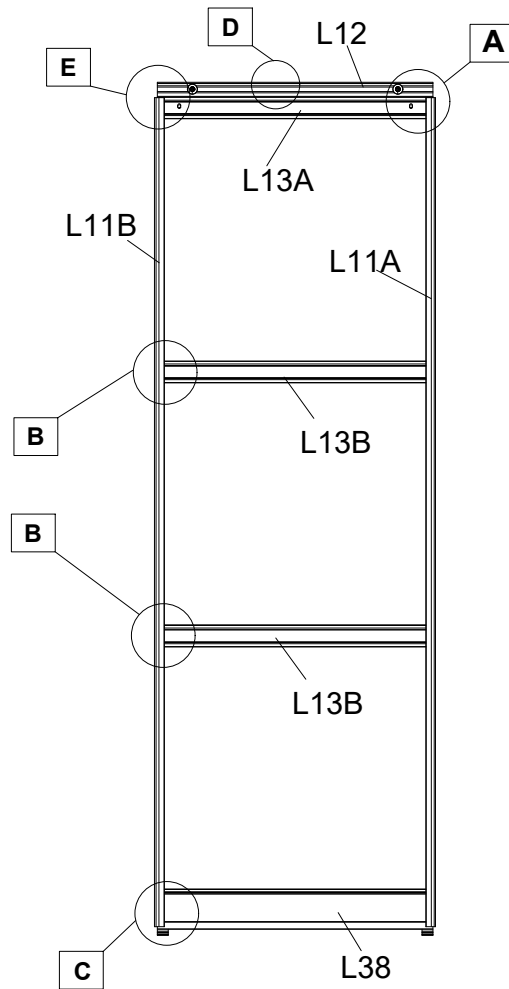
Note :
Please tear off protective film on surface of W08 and W07A (B / C / D) before assemble base .



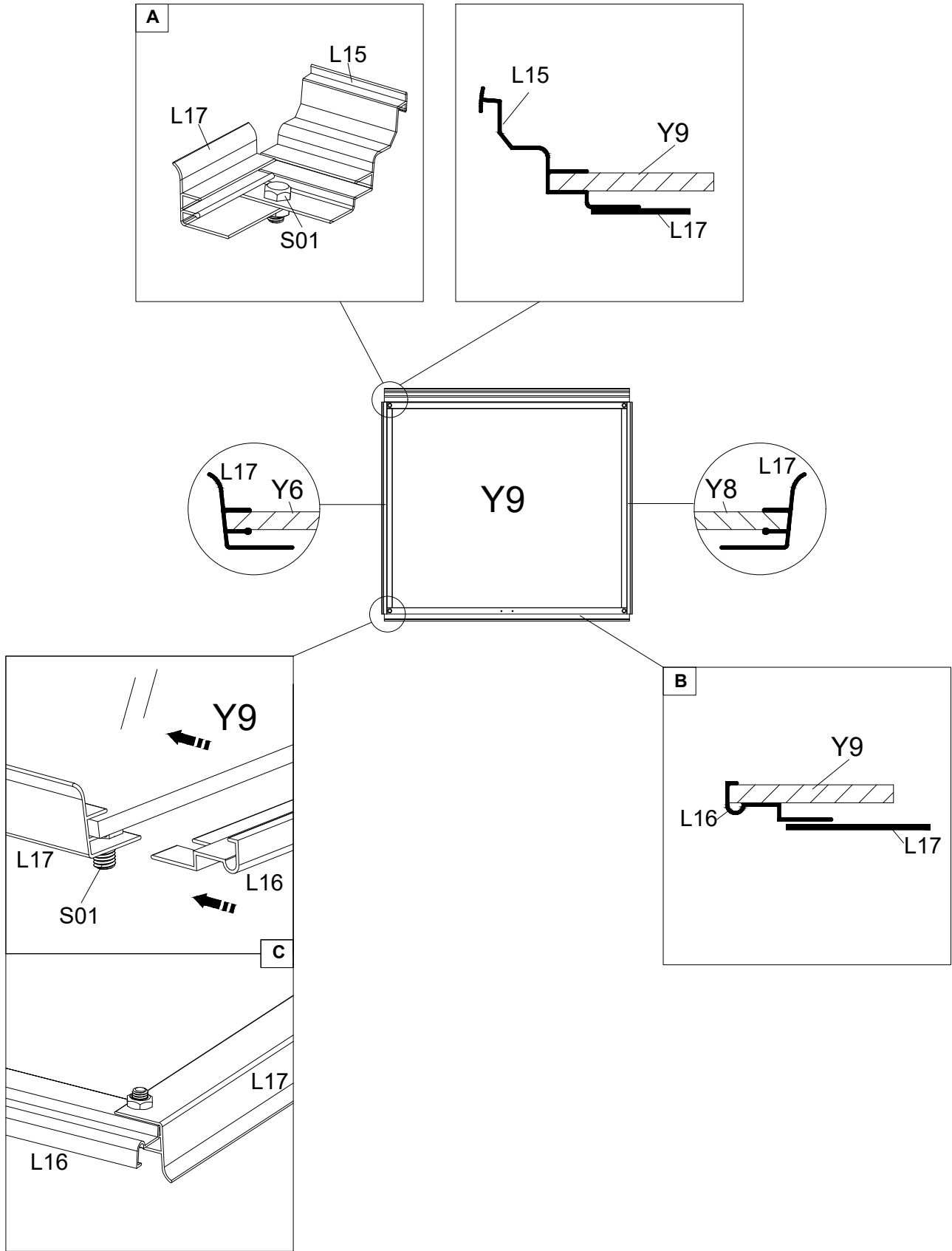
Left Door Assembly



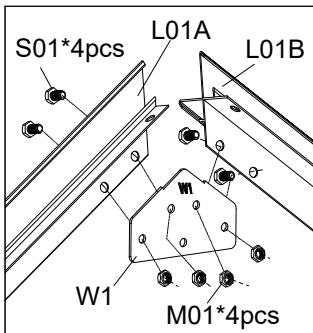
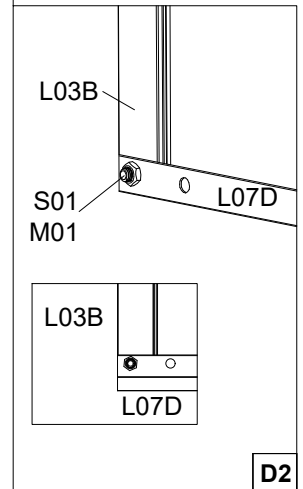
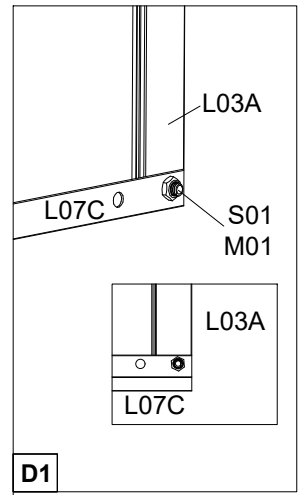
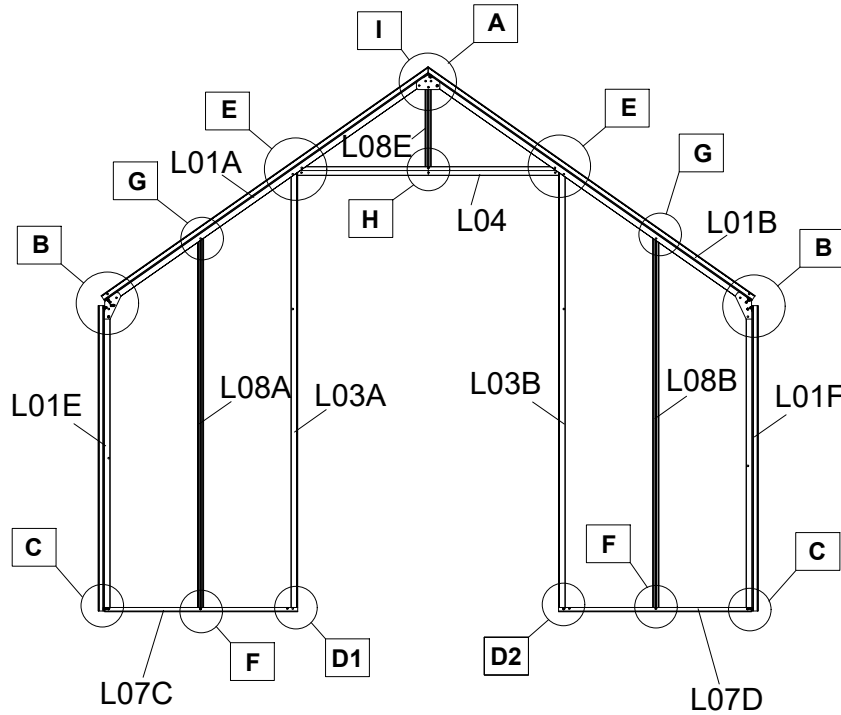
Right Door Assembly



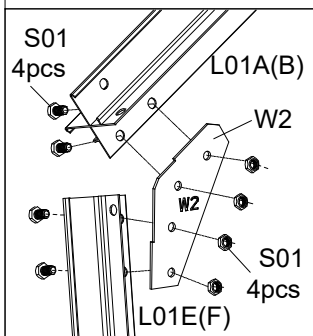
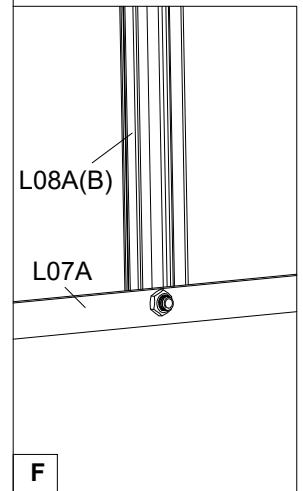
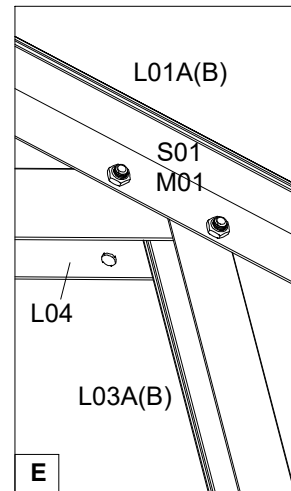
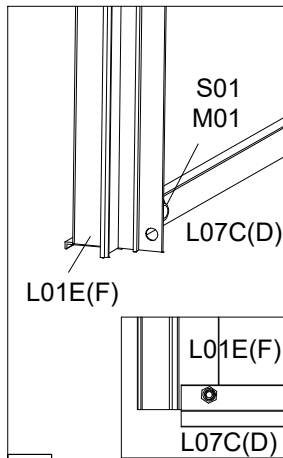
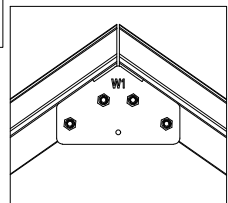
Window Assembly



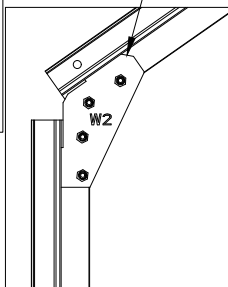
Front Frame Assembly



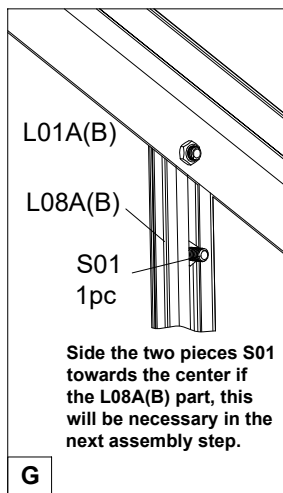
Please do not tighten nuts before installing part L10.



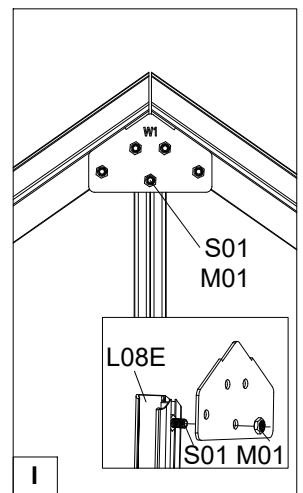
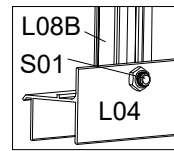
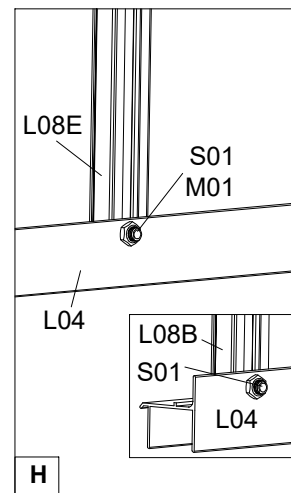
W02 properly assembled



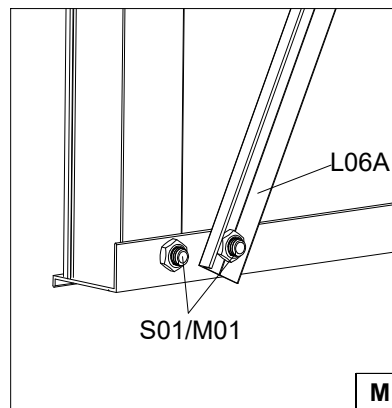
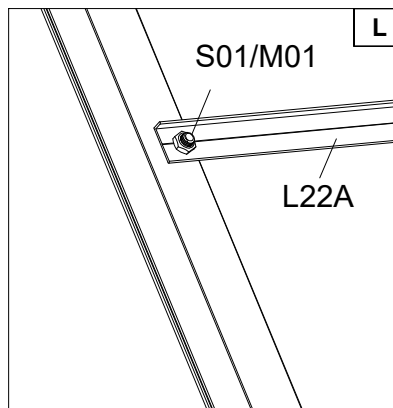
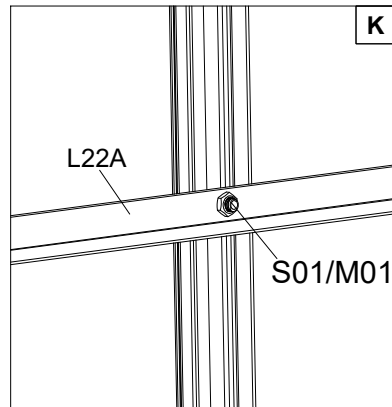
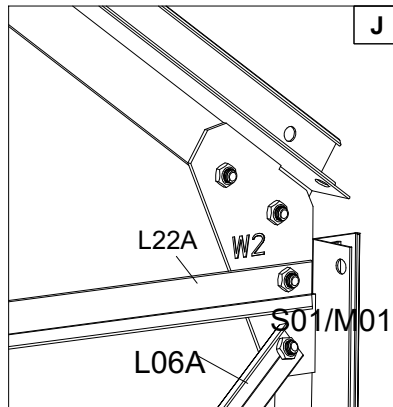
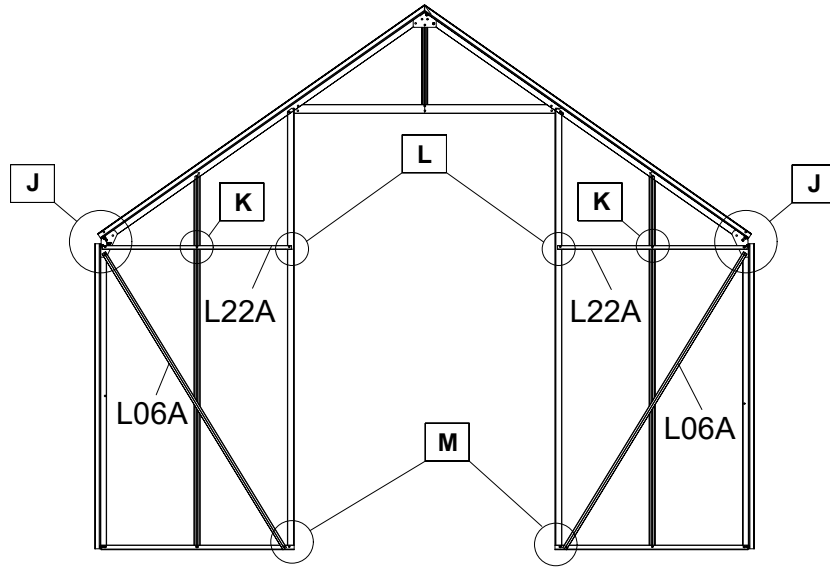
Please do not tighten nuts before positioning part L09.



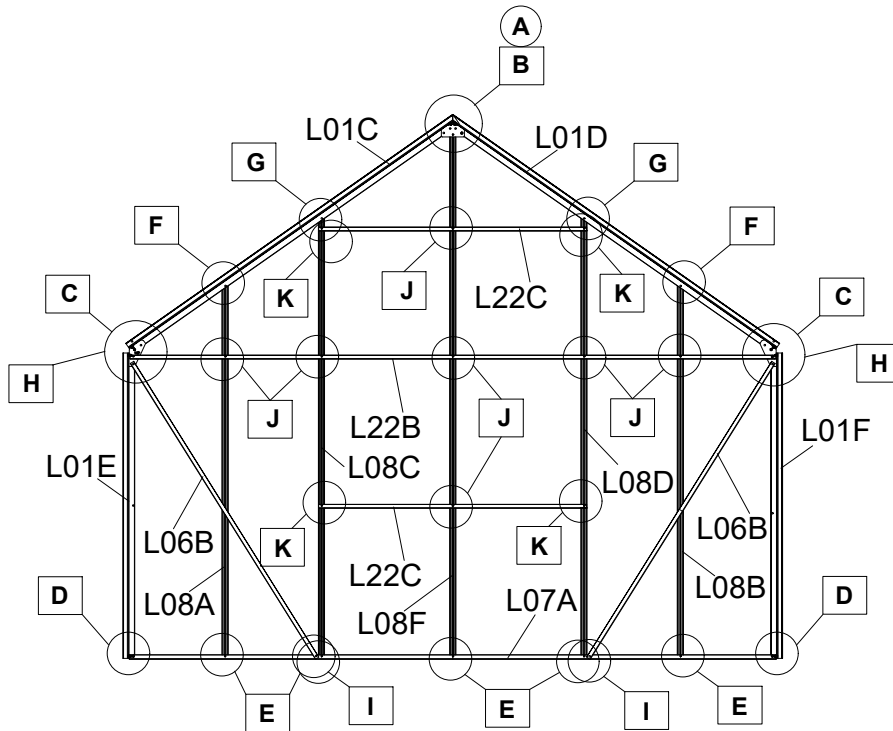
Side the two pieces S01 towards the center if the L08A(B) part, this will be necessary in the next assembly step.



Front Frame Assembly



Back Frame Assembly



In anticipation slide two S01's towards the center of L08F, this will be necessary during the next assembly step

L08F
S01
3pcs

A

L01C
L01D
L08F
W1
S01/M01

B

L01C(D)
L01E(F)
S01/M01
4pcs
W2

C

L01E(F)
L07A
L01E(F)
L07A

D

L08A
(B/C/D/F)
L07A

E

L01C(D)
L08A(B)
S01
1pc

Side the two pieces S01 towards the center if the L08A(B) part, this will be necessary in the next assembly step.

F

L01C(D)
L08C(D)
S01
3pcs

Side the two pieces S01 towards the center if the L08C(D) part, this will be necessary in the next assembly step.

G

L22B
W2
S01/M01
L06B

H

L06B
S01/M01

I

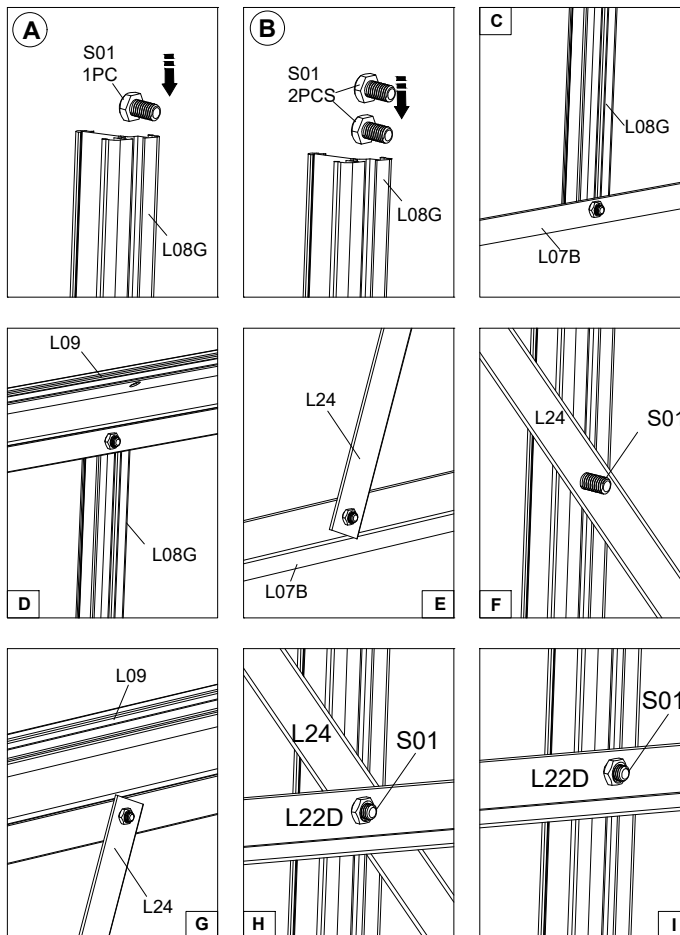
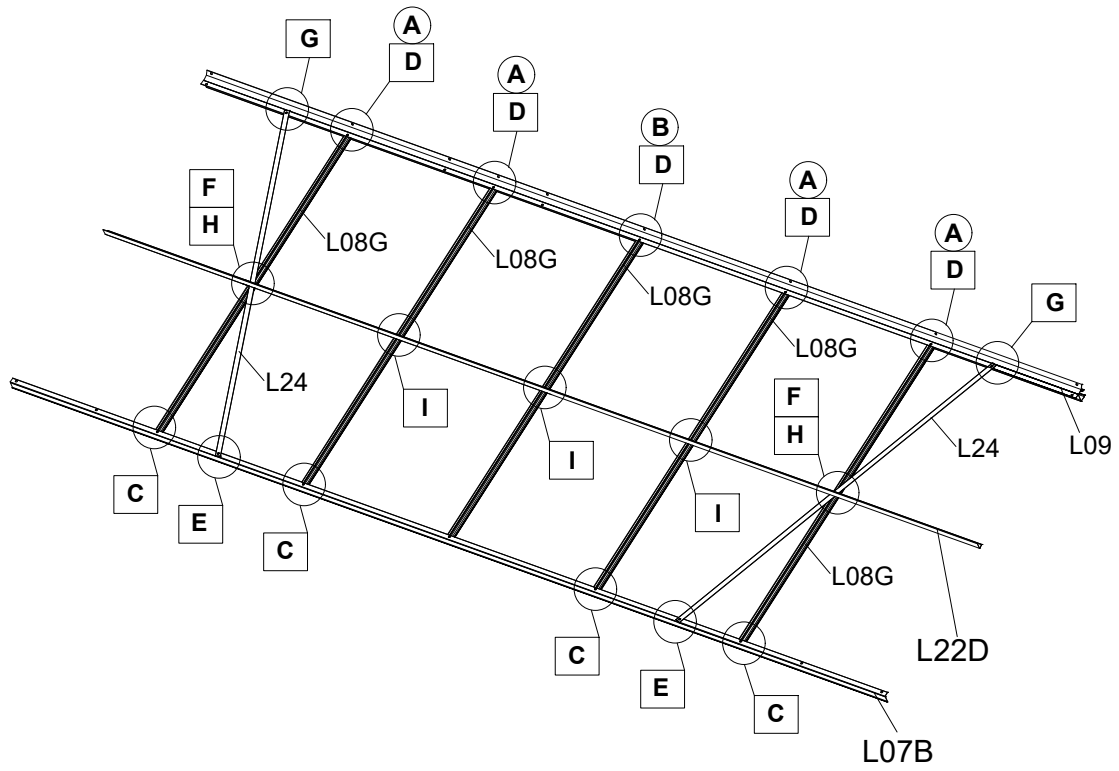
L22B(C)
S01/M01

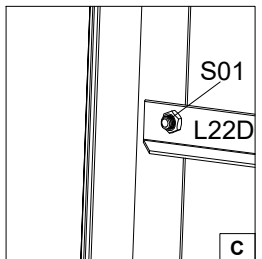
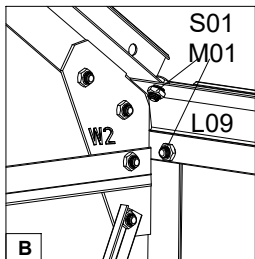
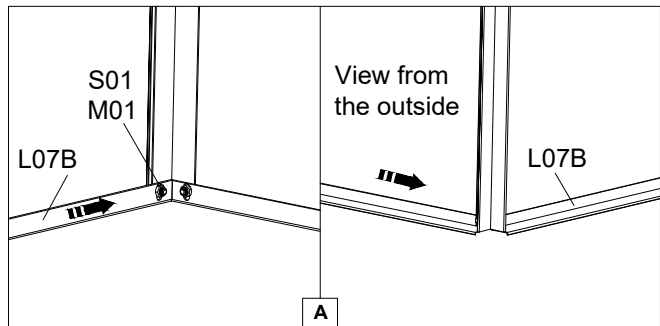
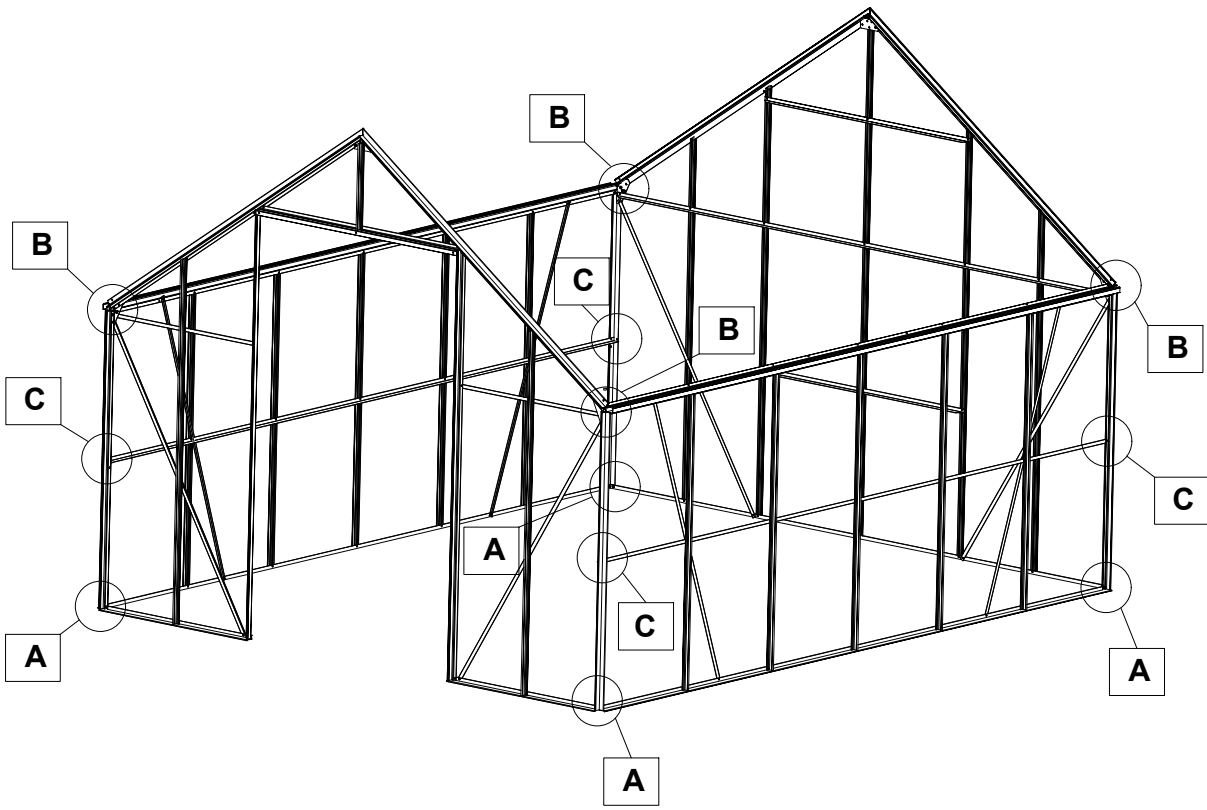
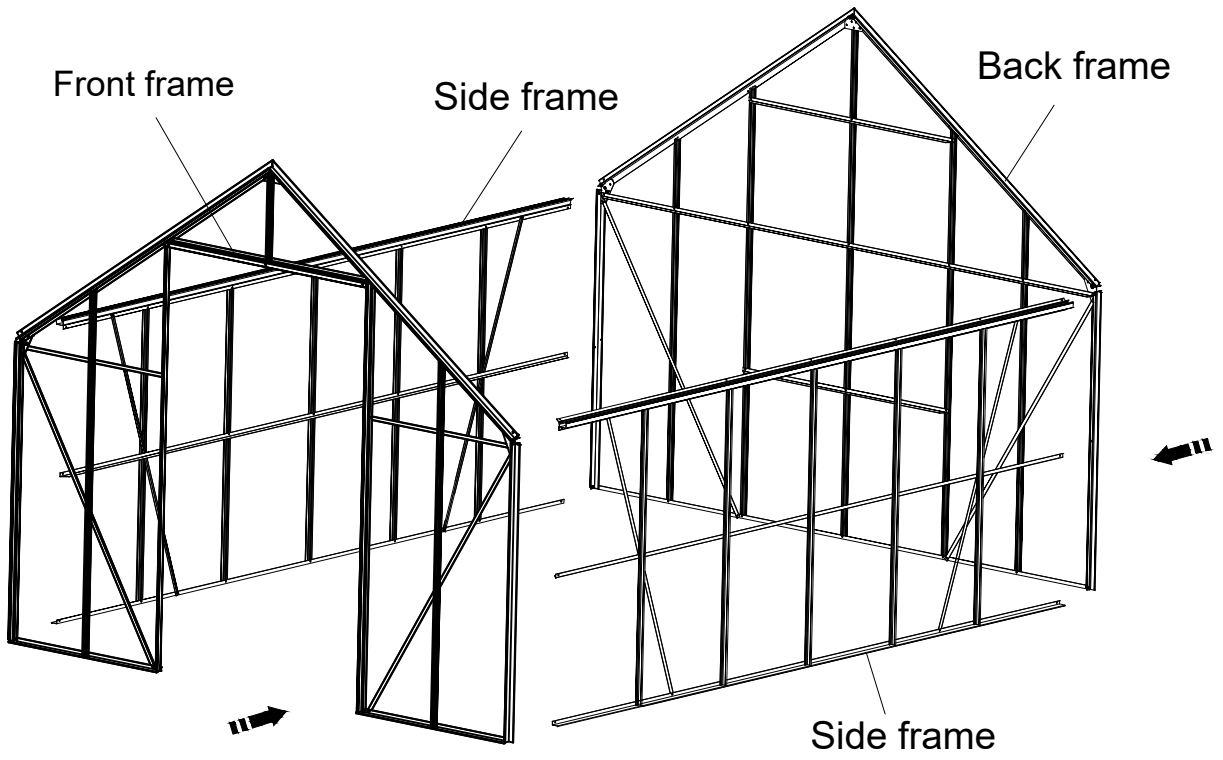
J

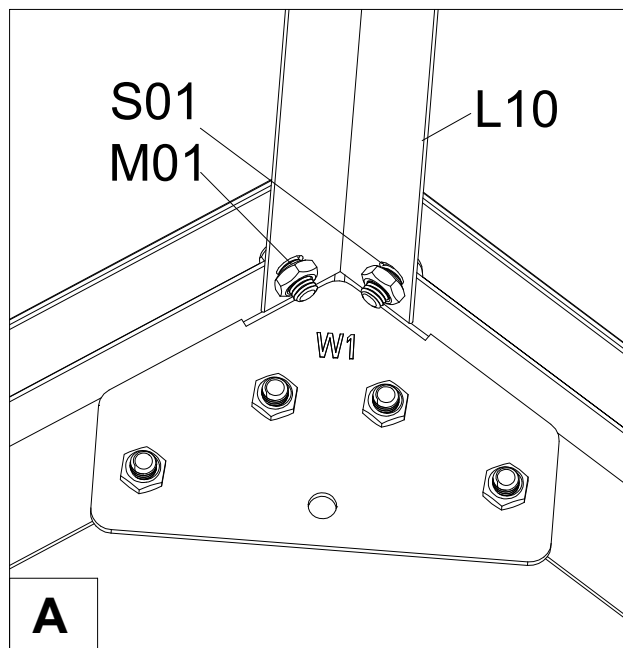
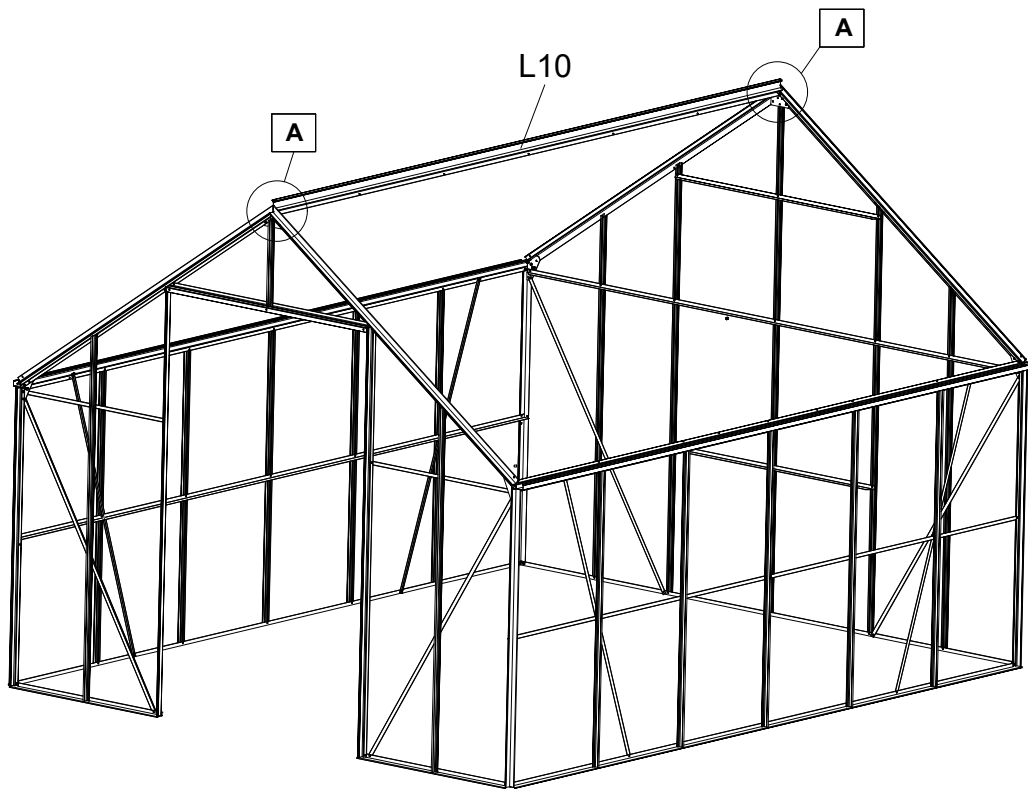
L22C
S01/M01

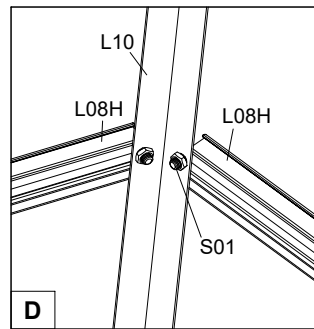
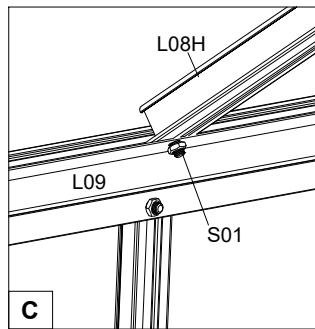
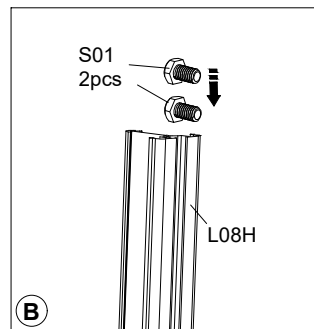
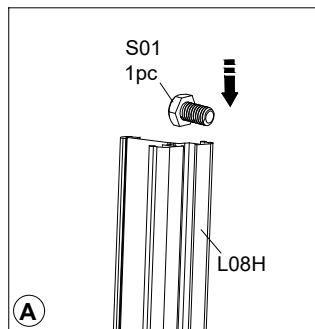
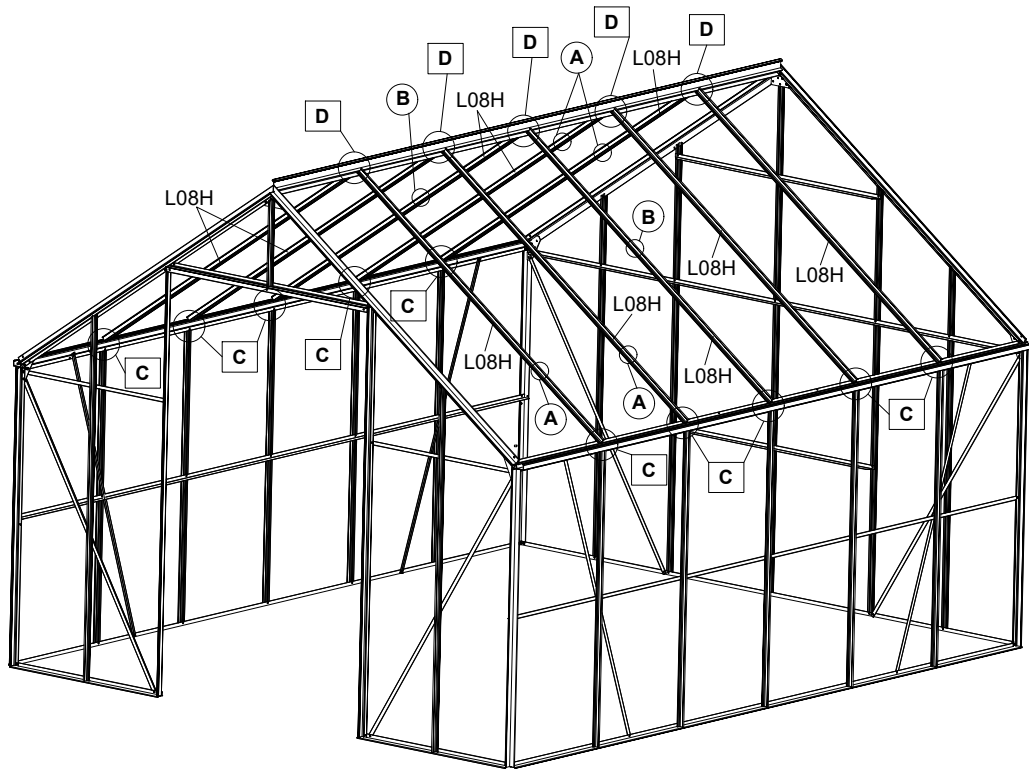
K

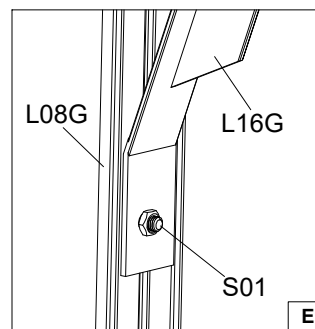
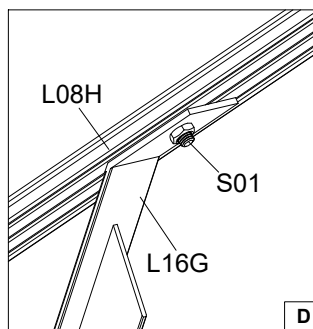
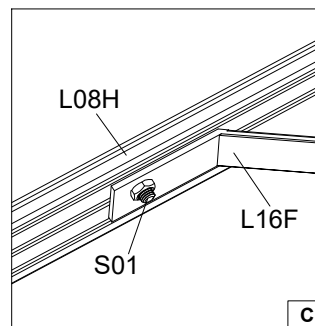
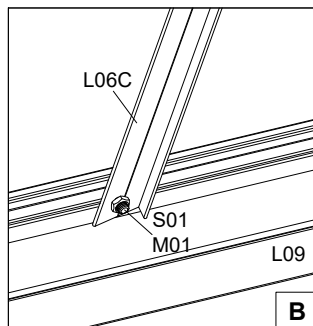
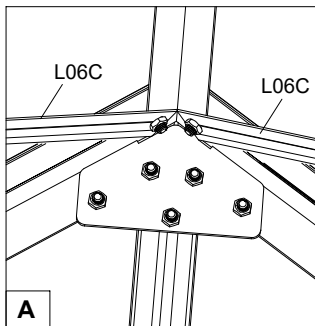
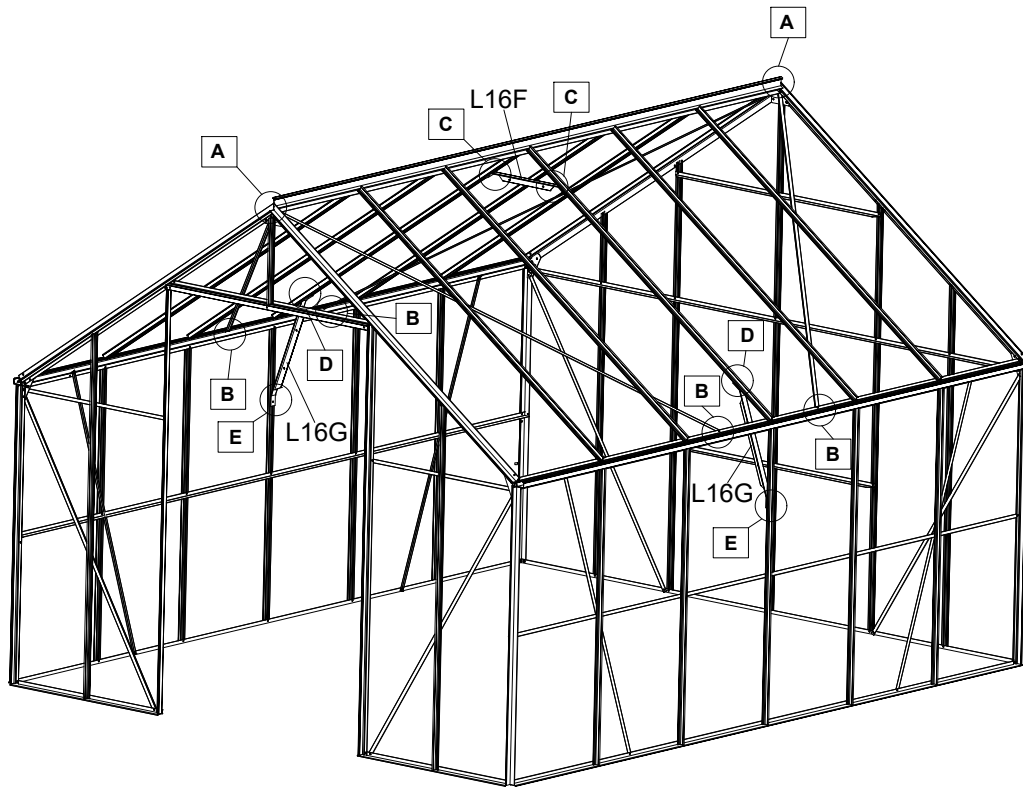
Side Frame Assembly

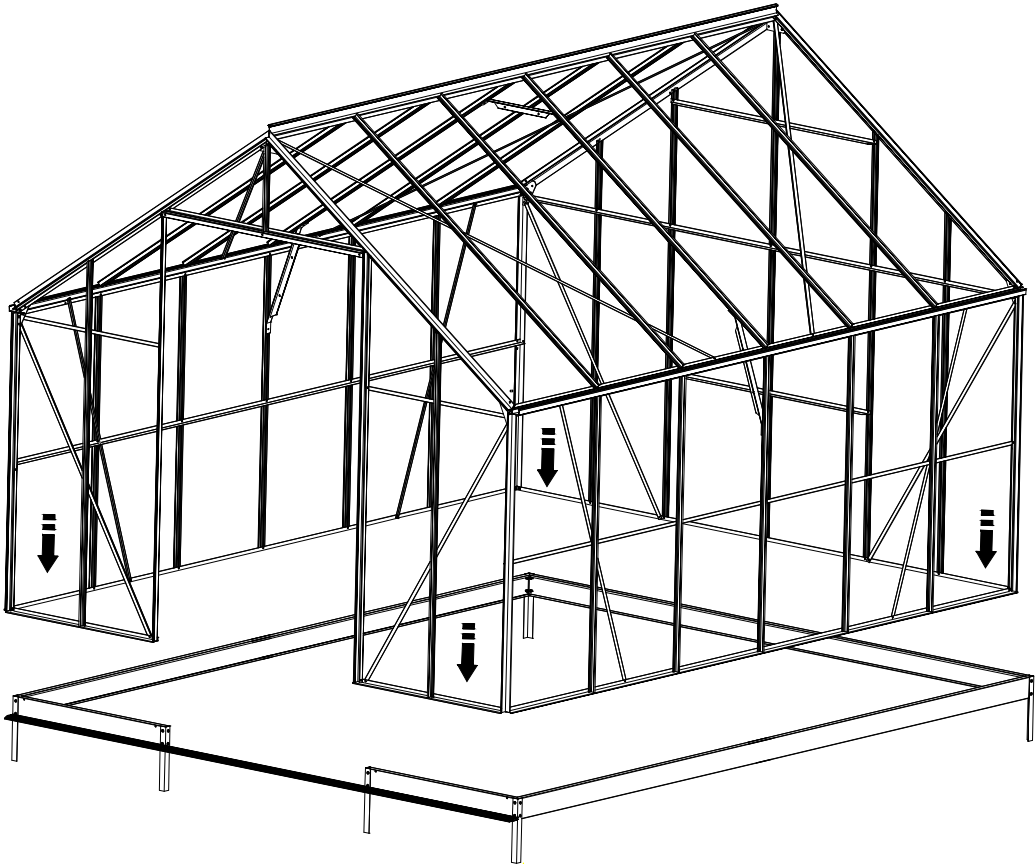


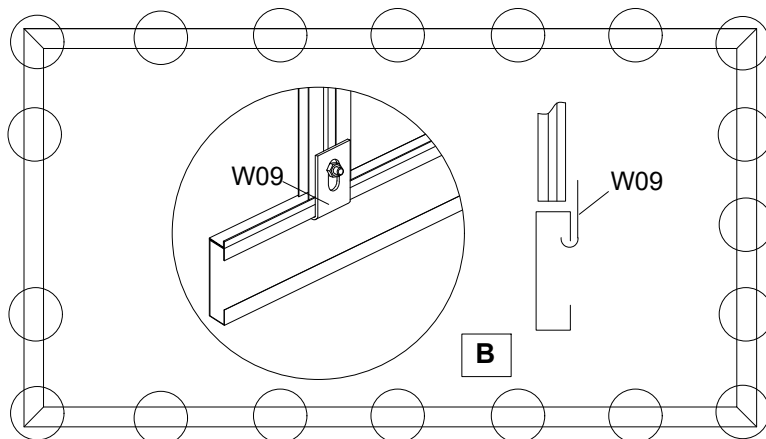
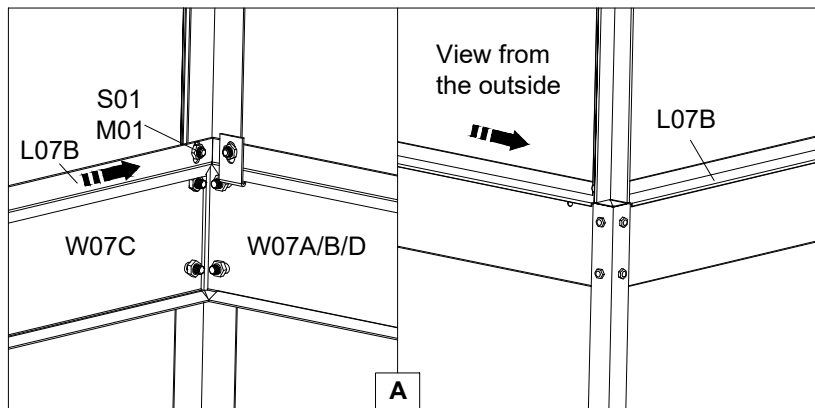
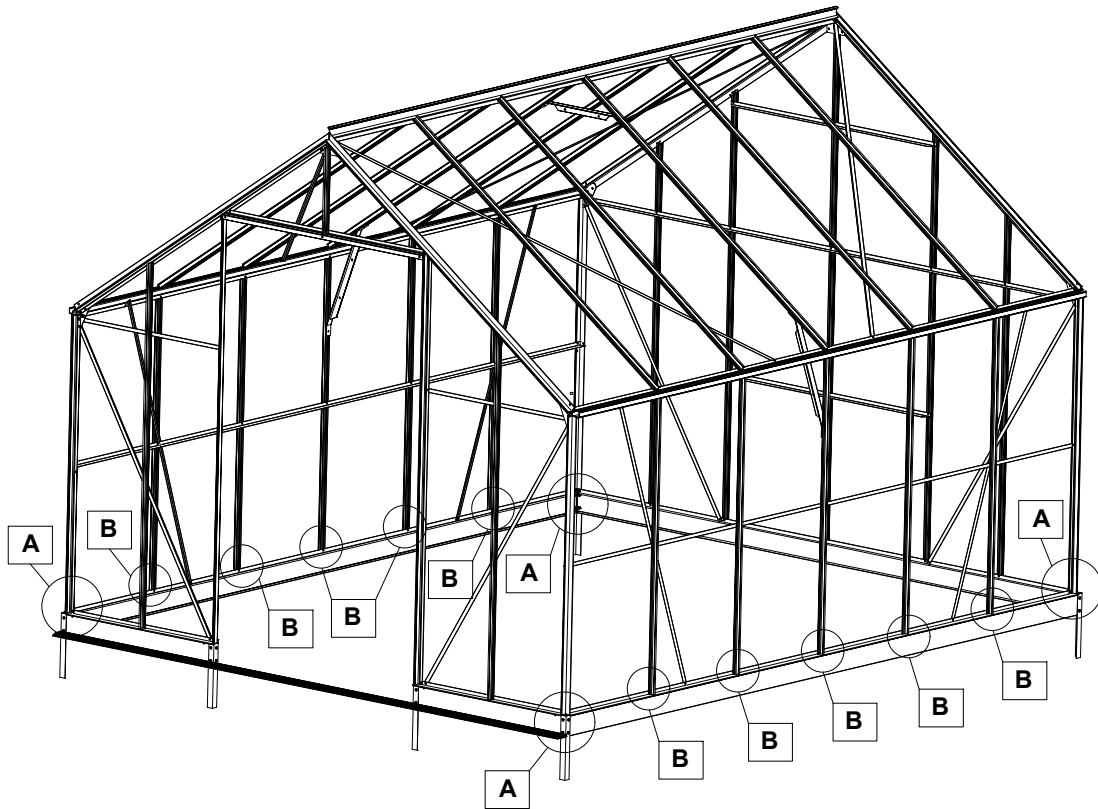




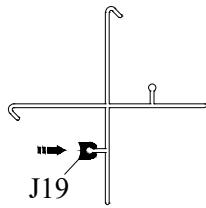




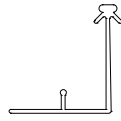




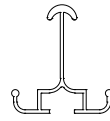
Installation of J19 rubber



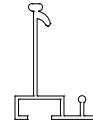
L01



L03

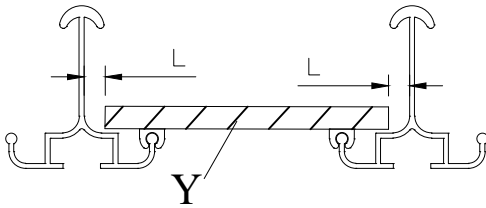
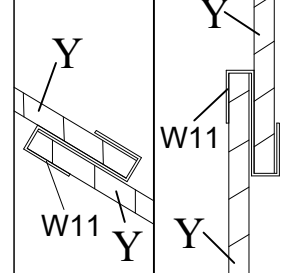
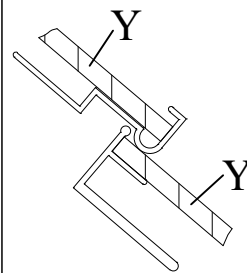
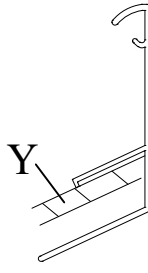
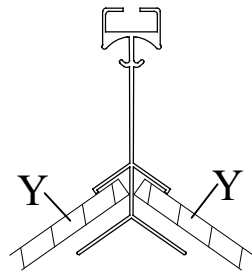
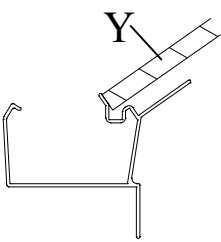


L08



L11

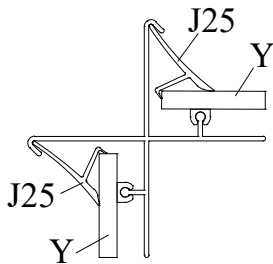
Glass assembly



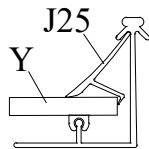
When installing the glass, pay attention to the same distance between the two ends of the glass and the aluminum profile

Be careful not to injure yourself when handing and adjusting the glasses

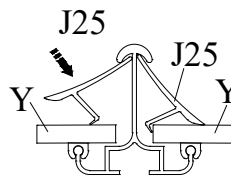
Rubber Assembly



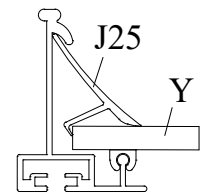
L01



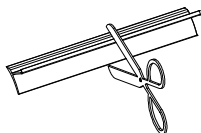
L03



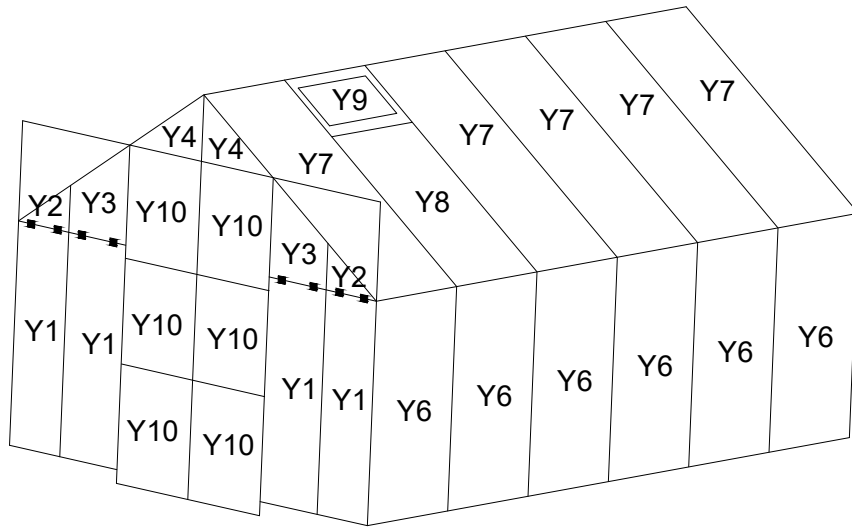
L08



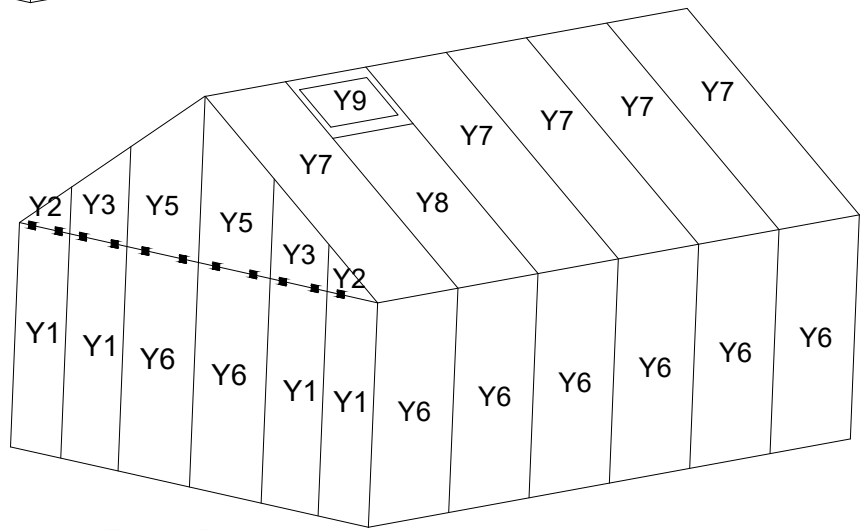
L11



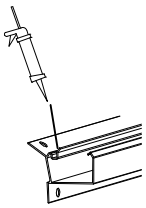
When finish the assemble of the rubber, cut off the extra rubber.



Front



Back



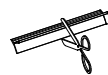
Use silicone in the gap of the aluminum to achieve better waterproof effect.



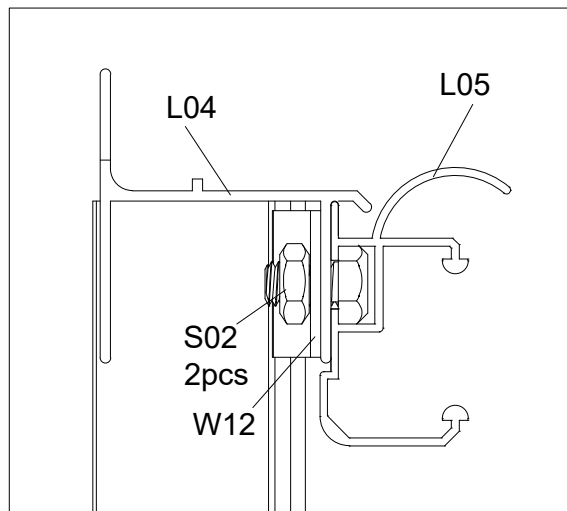
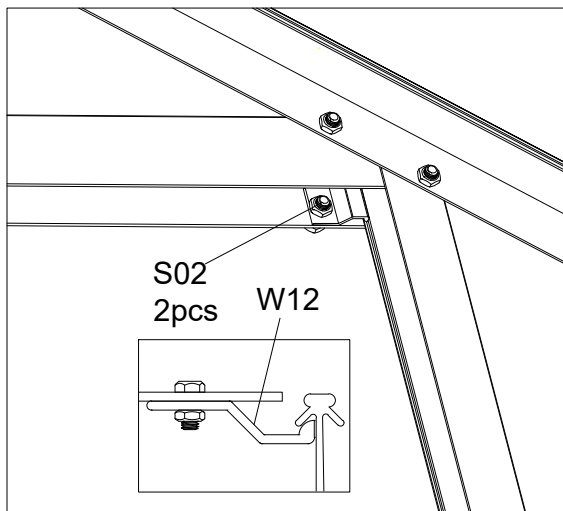
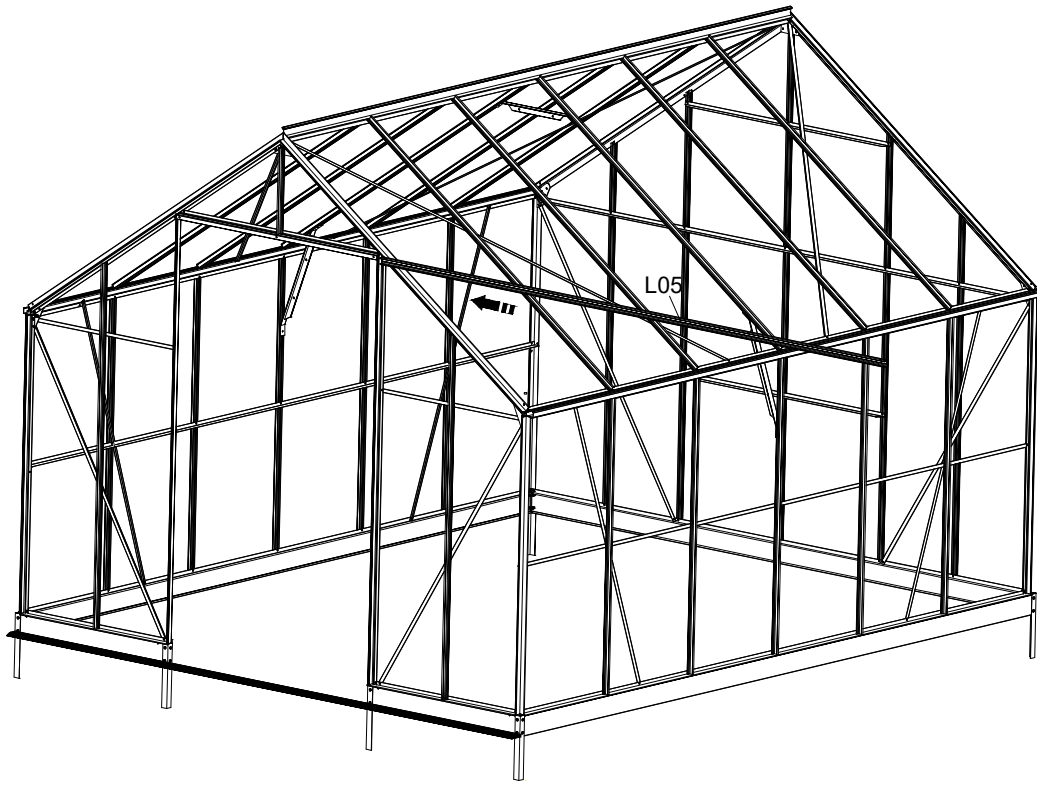
| Parts | N° | mm | Qty |
|-------|----|--------------|-----|
| | Y1 | 428x1386 | 8 |
| | Y2 | 428x338x37 | 4 |
| | Y3 | 428x645x345 | 4 |
| | Y4 | 595x428x12 | 2 |
| | Y5 | 587x1063x651 | 2 |

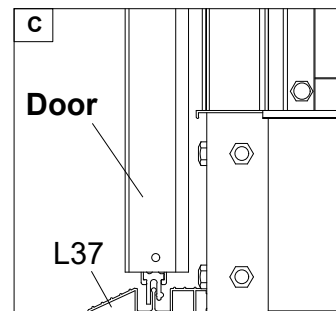
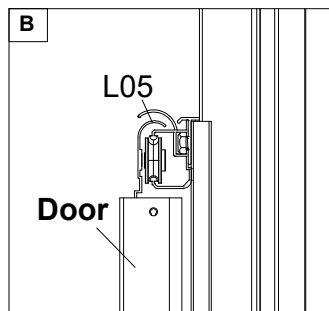
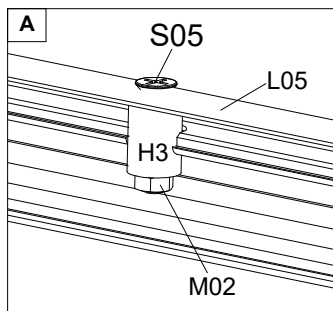
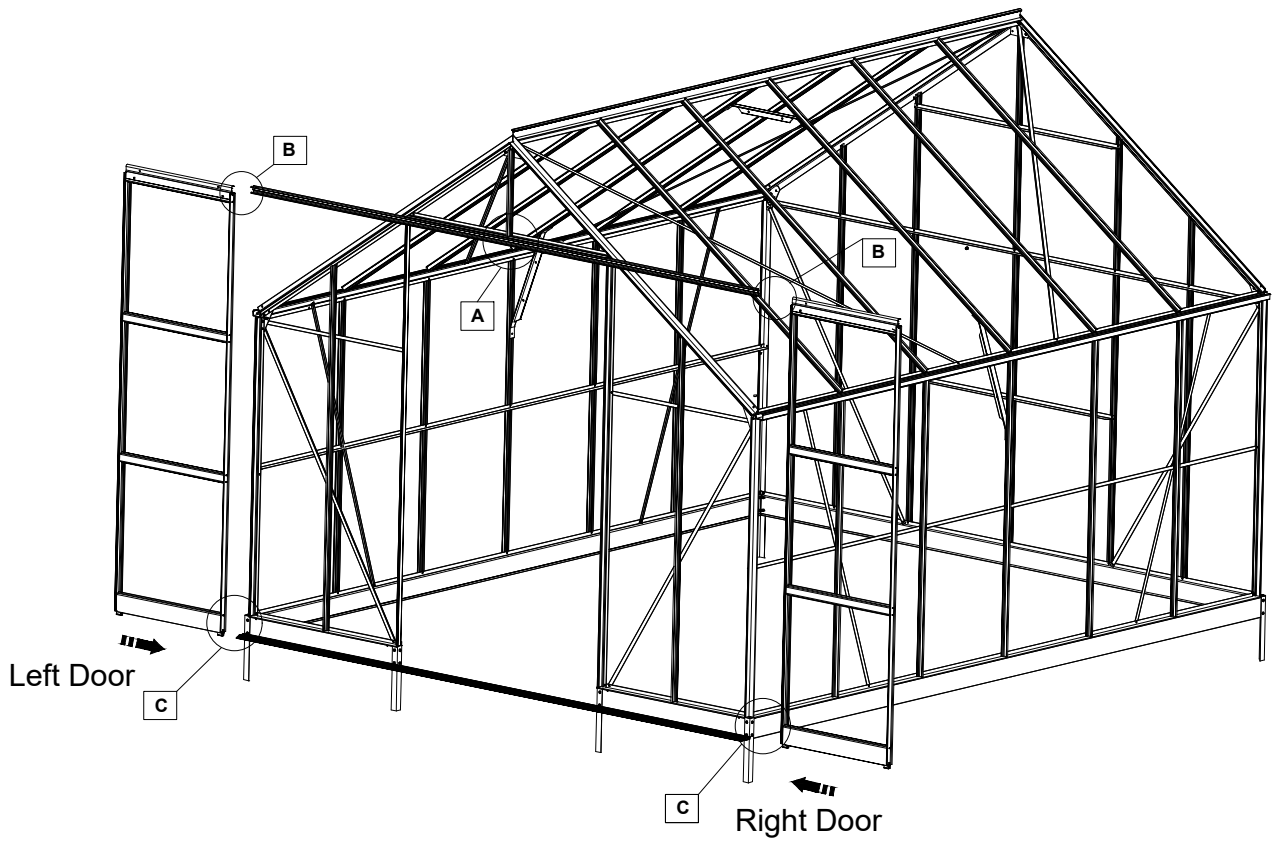
| Parts | N° | mm | Qty |
|-------|-----|----------|-----|
| | Y6 | 587x1386 | 14 |
| | Y7 | 587x1802 | 10 |
| | Y8 | 587x1317 | 2 |
| | Y9 | 584x497 | 2 |
| | Y10 | 592x614 | 6 |

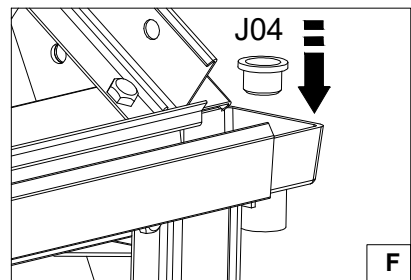
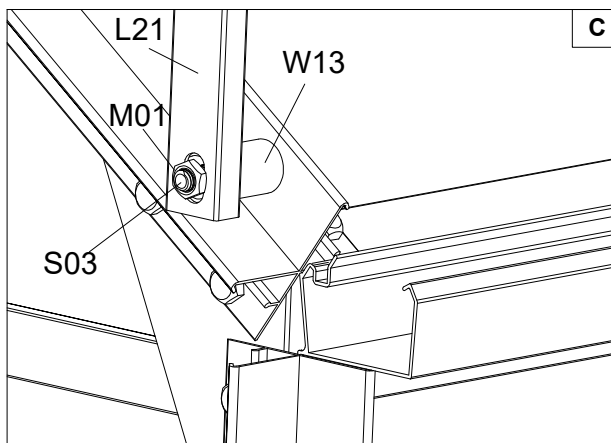
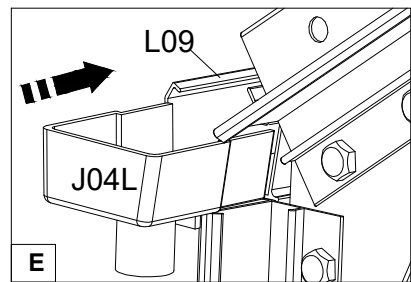
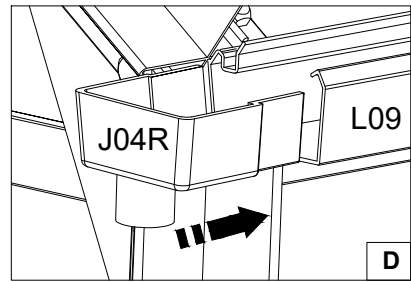
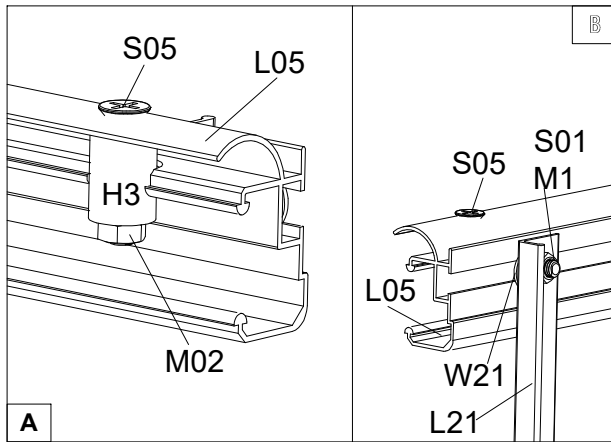
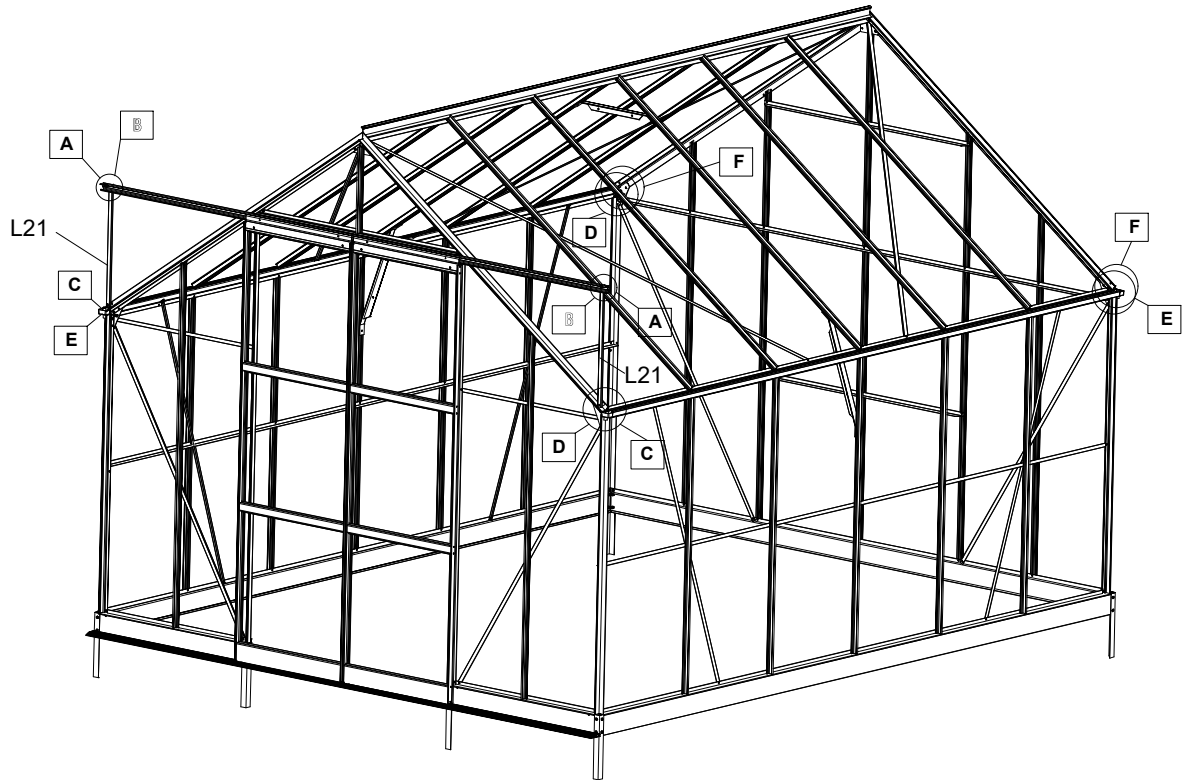
| | | | | |
|--|-----|--------|---|----|
| | J25 | 1388mm | ⇒ | Y1 |
| | J25 | 1388mm | ⇒ | Y6 |
| | J25 | 1815mm | ⇒ | Y7 |

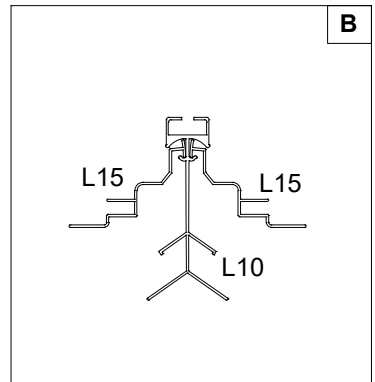
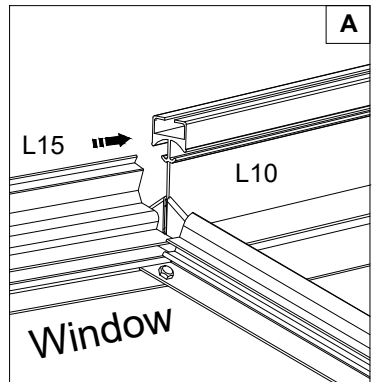
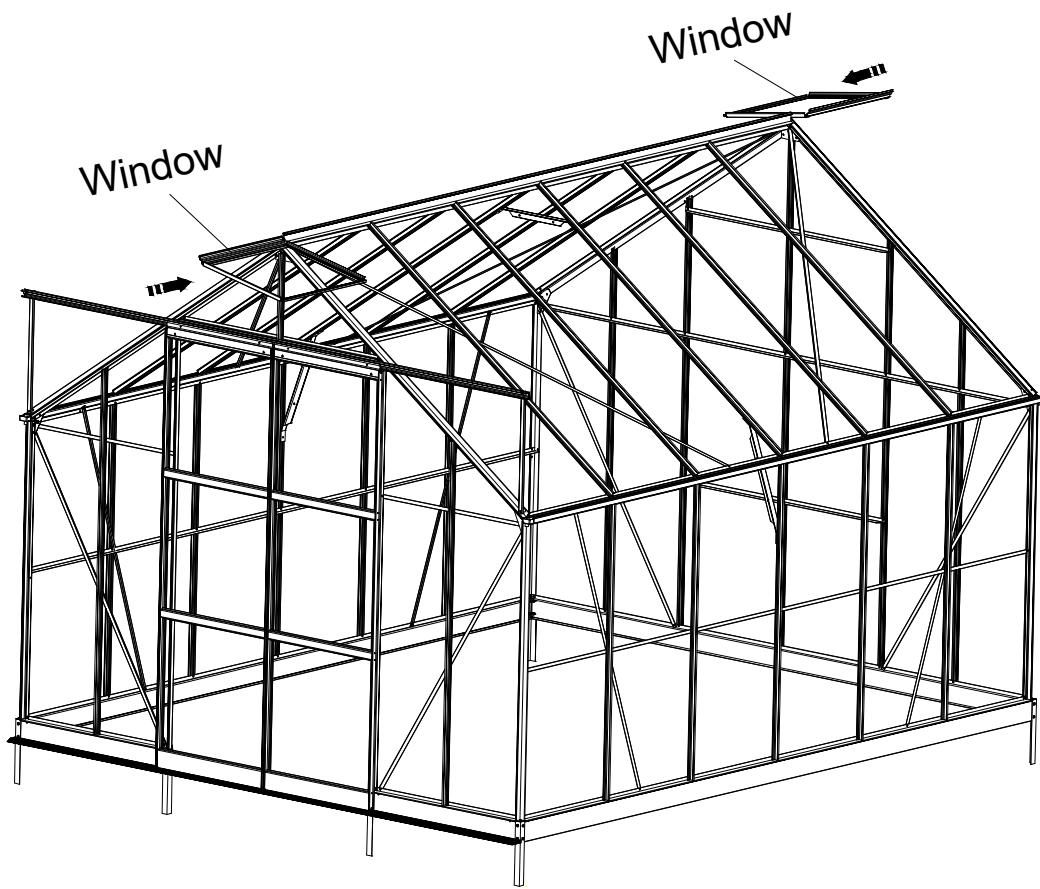


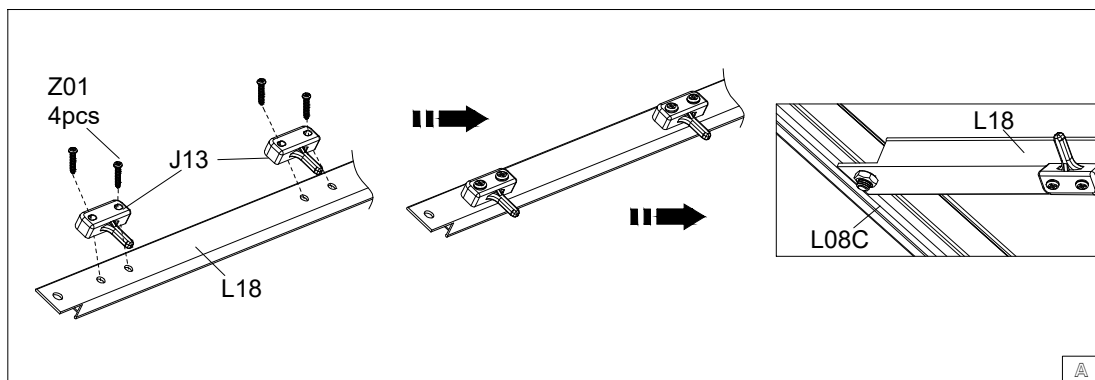
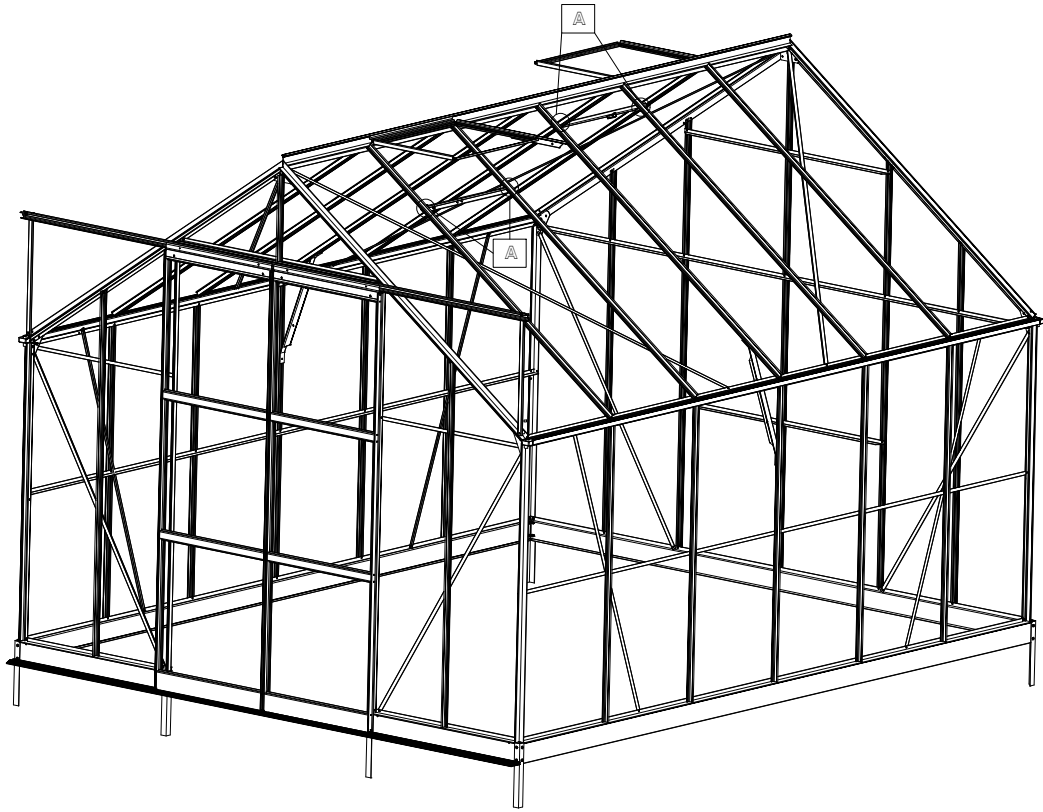
The rubber for other glass panels except Y1, Y6 and Y7 need to use 1/2 pcs of J25 cut and spliced together.

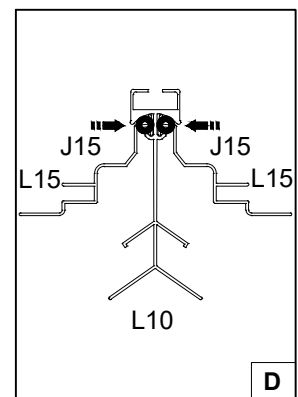
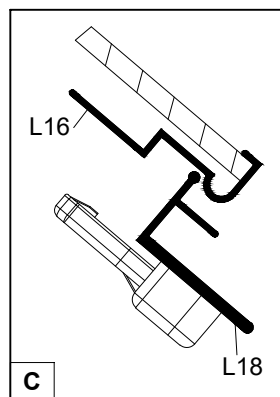
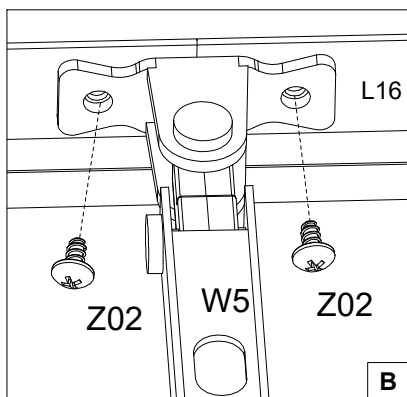
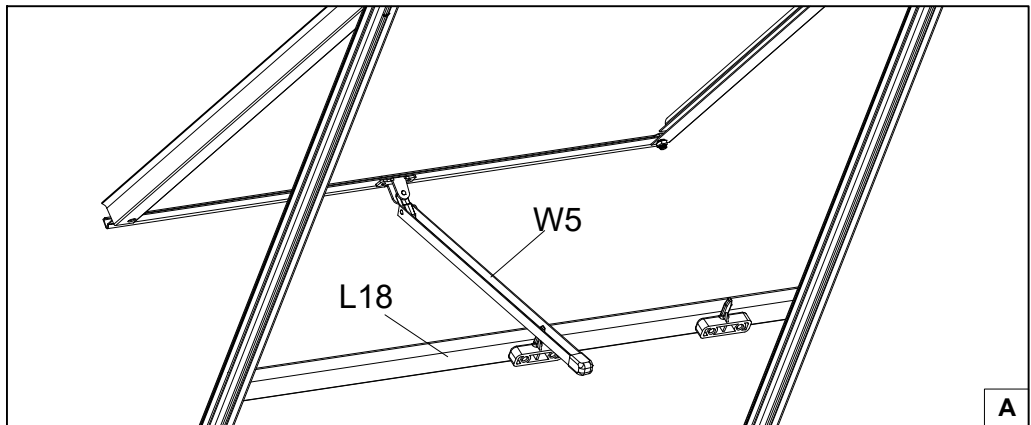
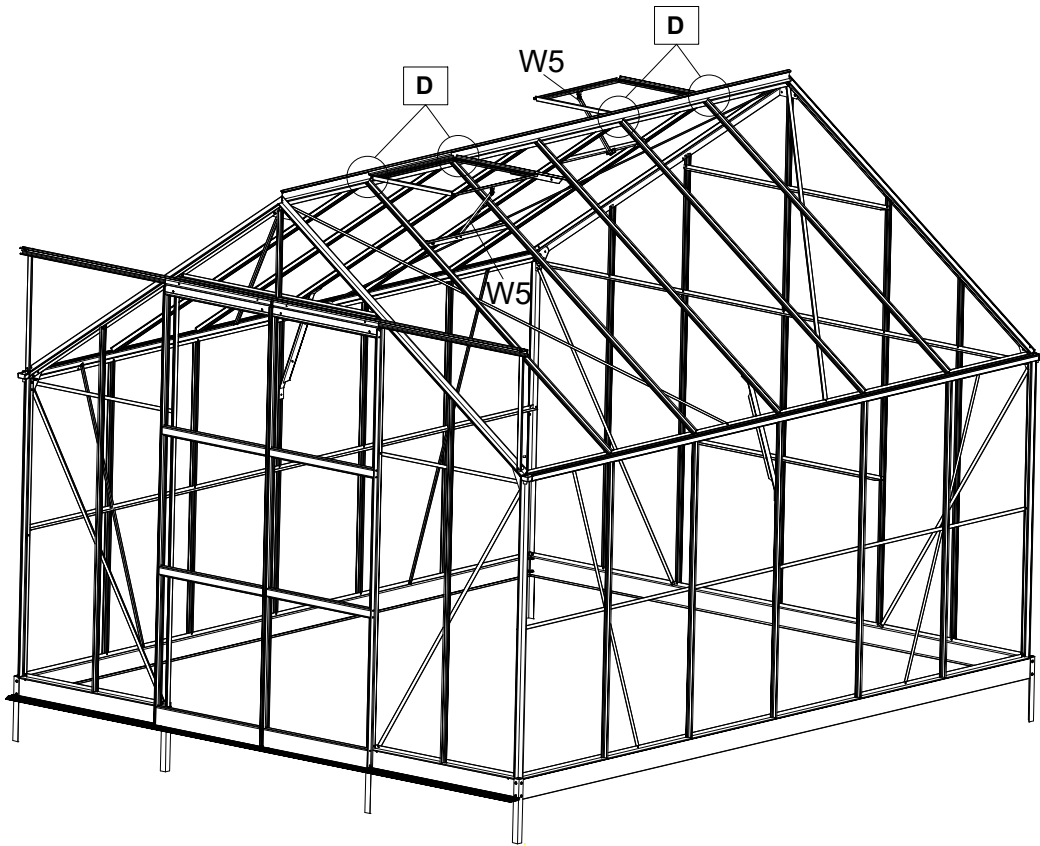




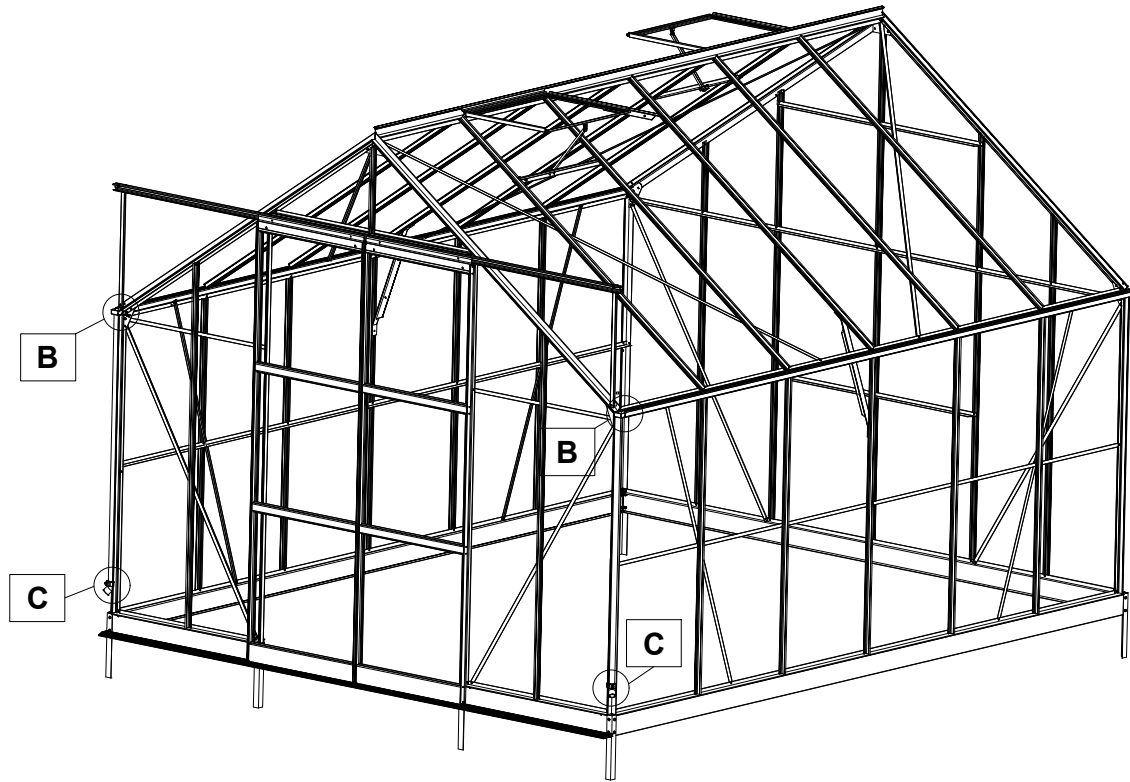












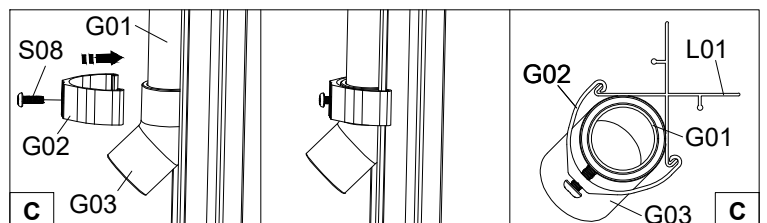
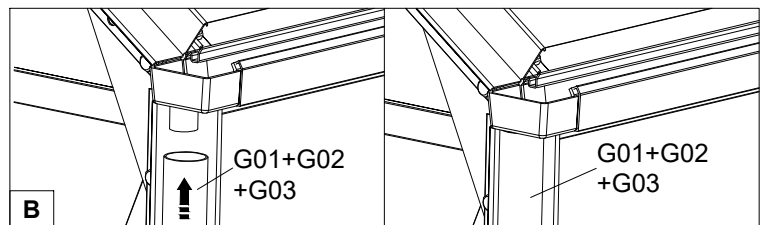
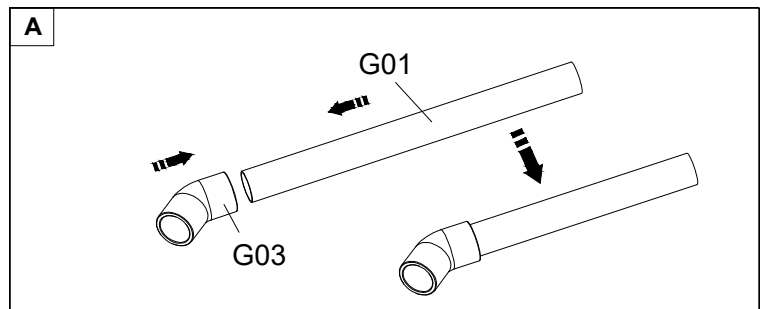
Downpipe Set Assembly Instruction



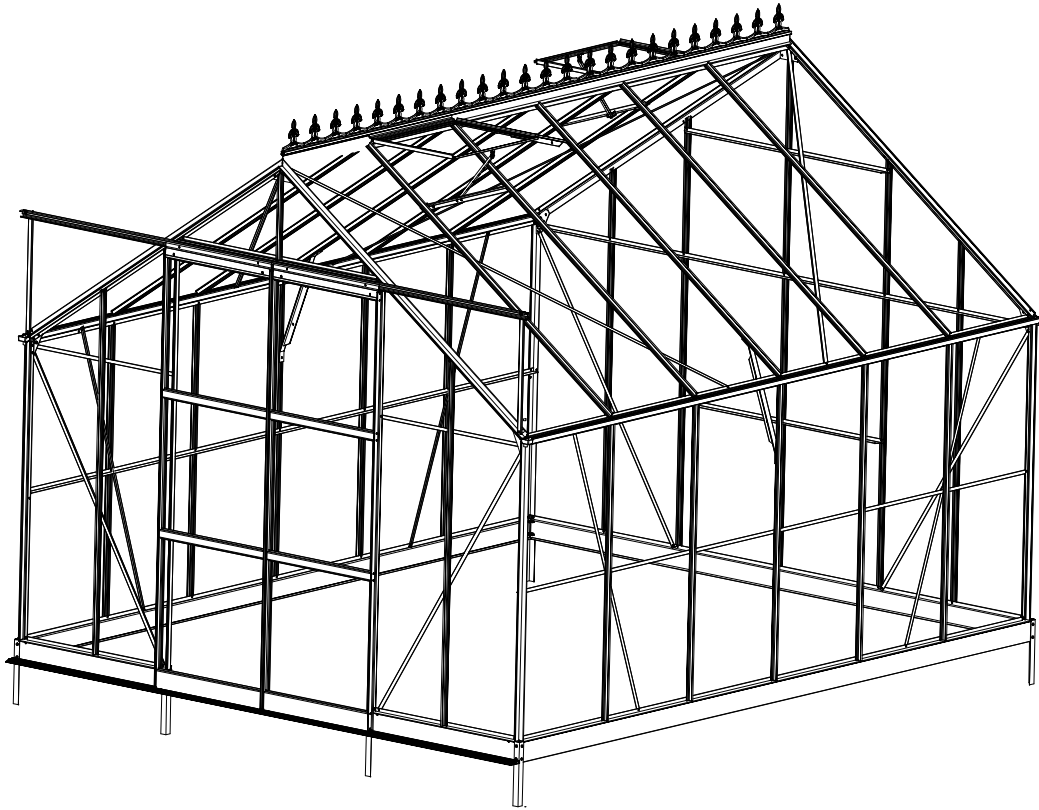
Notes:


1. If customer only need downpipes on front or back of the greenhouse, they can use J04 plug to stop gutter hole in the other end.
2. Customer can cut the pipes by themselves according to different greenhouse eave height.

| PART | # | mm | Qty. |
|---|-----|----------|------|
|  | G01 | 1200 | 2 |
|  | G02 | 44*33*20 | 2 |
|  | G03 | 1' | 2 |
|  | S08 | M4*12 | 2 |

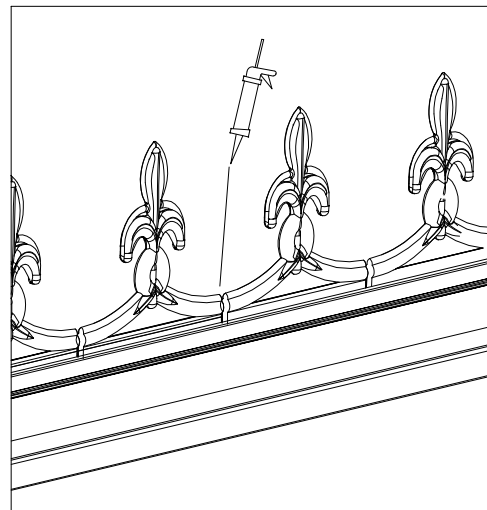
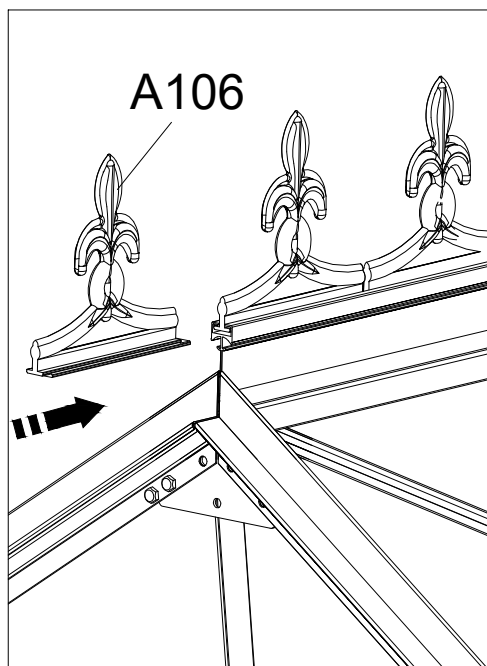


Cresting Assembly Instruction



| PART | N° | Qty. |
|---|------|------|
|  | A106 | 25 |

Sliding each cresting A106 into slot of ridge frame, please put silicon sealant on each of them to connect as a whole part.



Contact information

Austria



Belgium



Croatia



Denmark



Estonia



Finland



France



Germany



Ireland



Italy



Latvia



Lithuania



Nederland



Norway



Poland



Portugal



Spain



Sweden



Switzerland



UK

